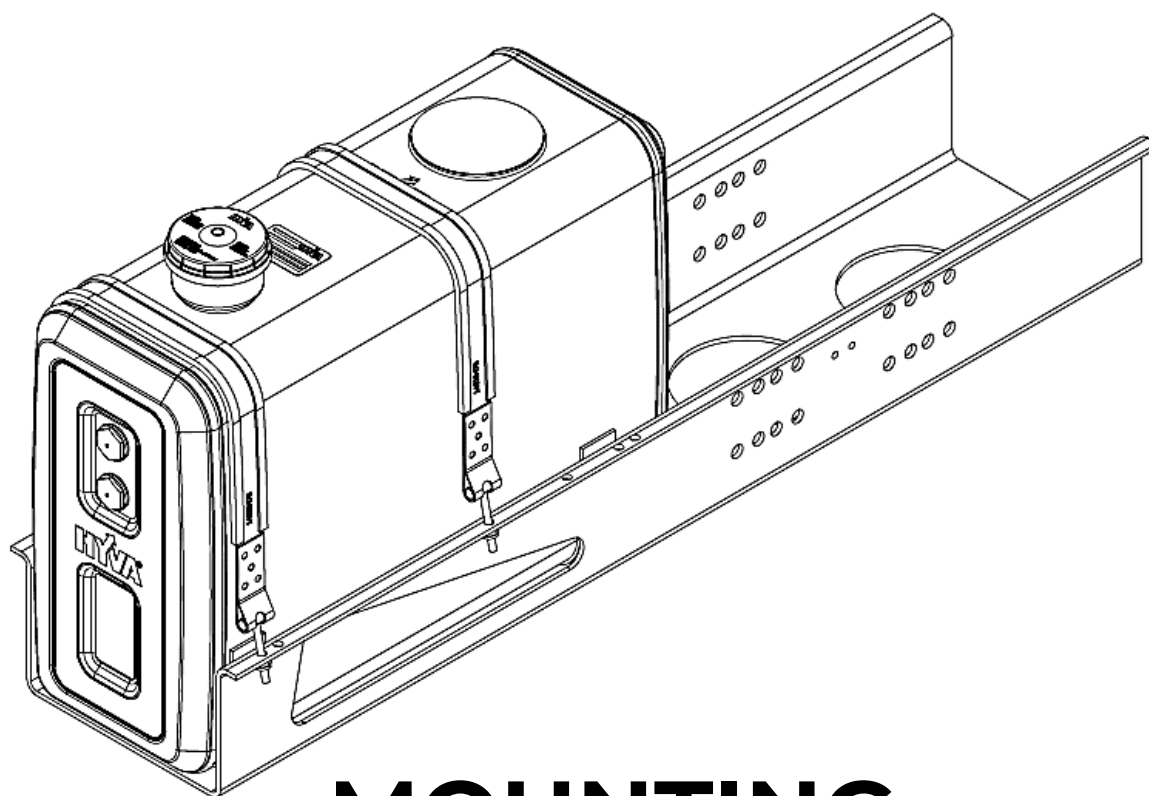
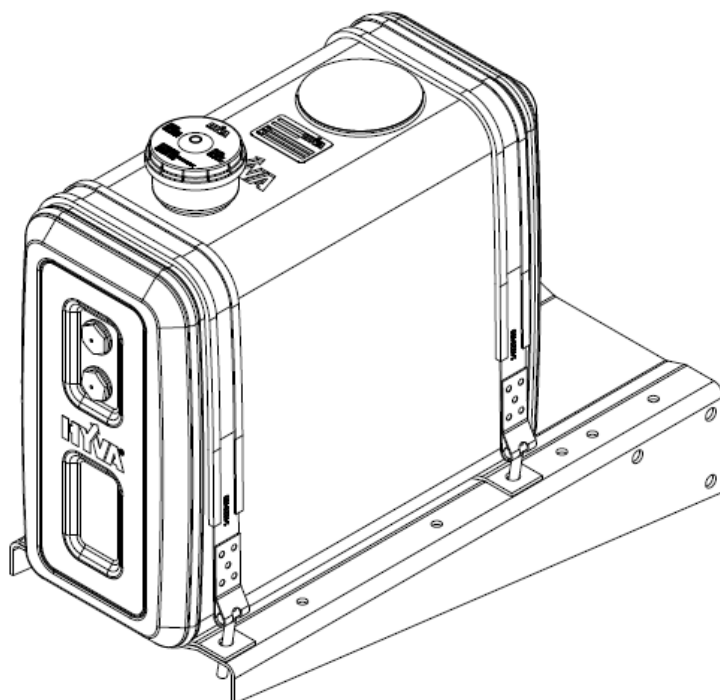




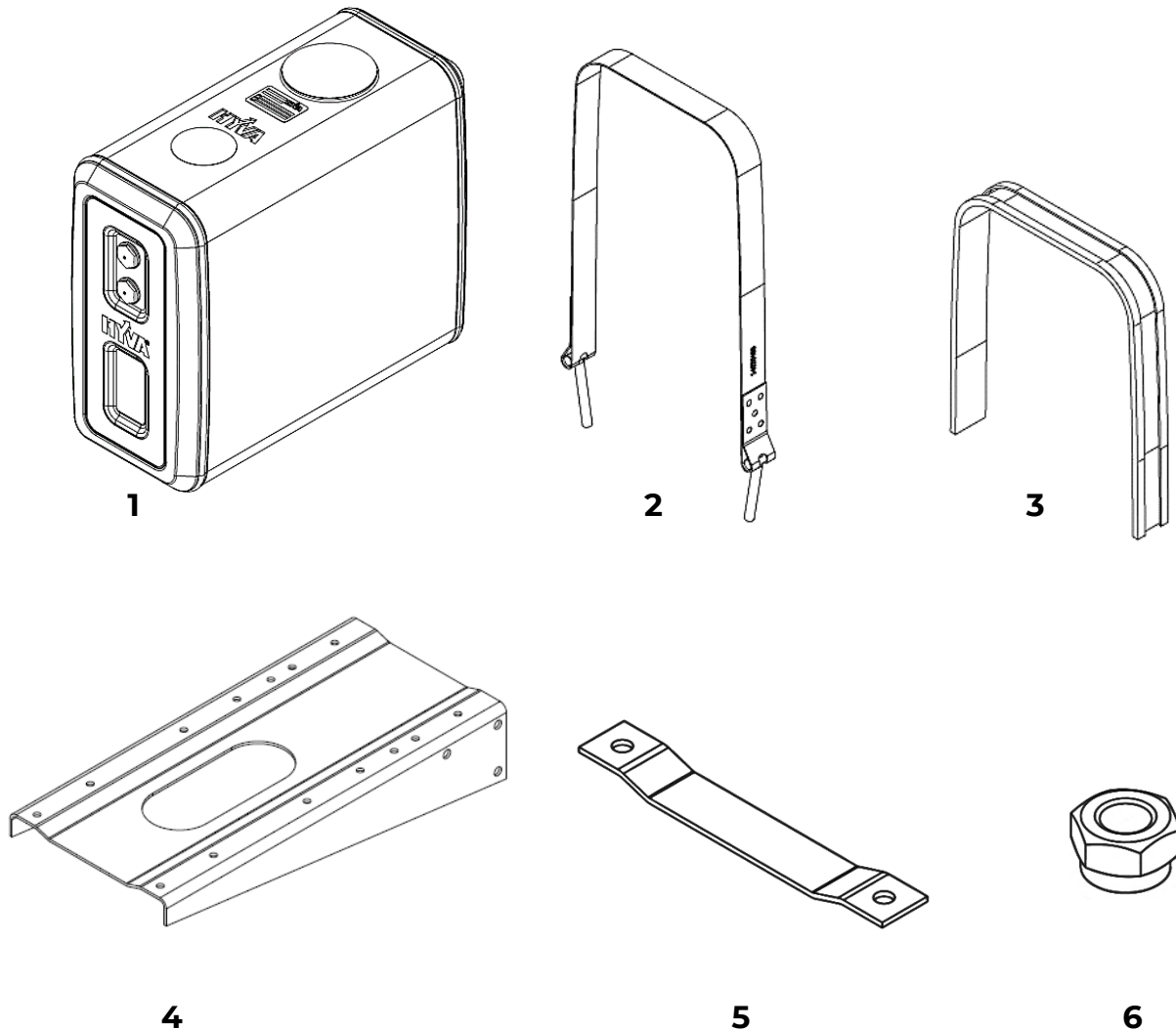
MOUNTING INSTRUCTIONS OIL-0027

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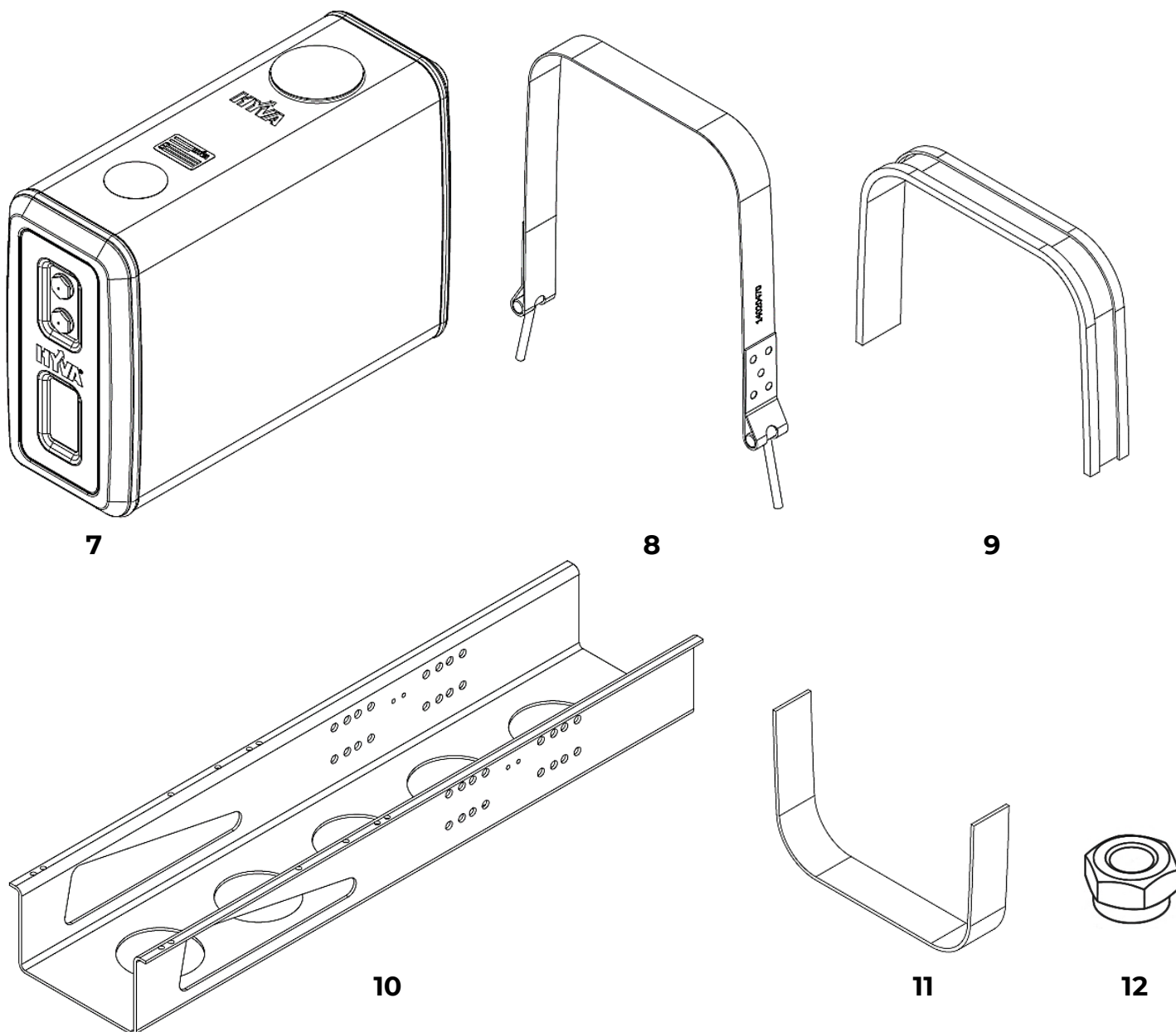
A. PARTS FOR CRADLE MOUNTED TANK

1. TANK & SUPPORTS FOR MOUNTING OPTION A



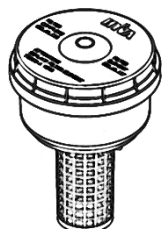
No.	Description	Qty
1	HYVA Oil tank (Height: 525mm)	1
2	Strap	2
3	Rubber strap	2
4	Cradle	1
5	Rubber tank support	2
6	Hex Nut M12 DIN 985	4

2. TANK & SUPPORTS FOR MOUNTING OPTION B



No.	Description	Qty
7	HYVA Oil tank (Height: 525mm)	1
8	Strap	2
9	Rubber strap	2
10	Cradle	1
11	Rubber tank support	2
12	Hex Nut M12 DIN 985	4

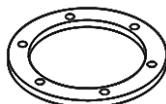
3. AIR BREATHER



13



14

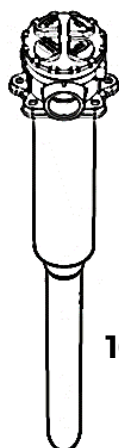


15

No.	Description	Qty
13	Hyva - Air breather	1
14	Screw M5x14 ISO 2009	6
15	Gasket Air breather	1

4. RETURN LINE FILTER

HOUSE VERSION



16



17

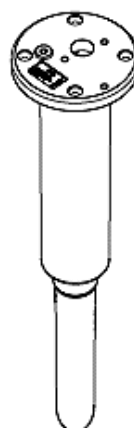


18

No.	Description	Qty
16	Return line filter – House version	1
17	Bolt for Return line filter – House version	4
18	Washer for Return line filter – House version	4

OR

PLATE VERSION



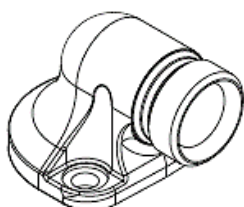
19



20

No.	Description	Qty
19	Return line filter – Plate version	1
20	Bolt for Return line filter – Plate version	4

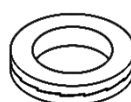
ADAPTER KIT FOR PLATE VERSION



21



22



23

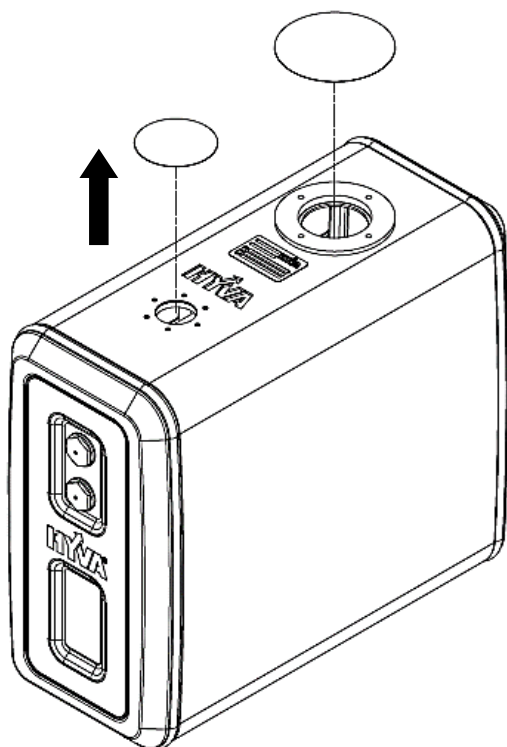


24

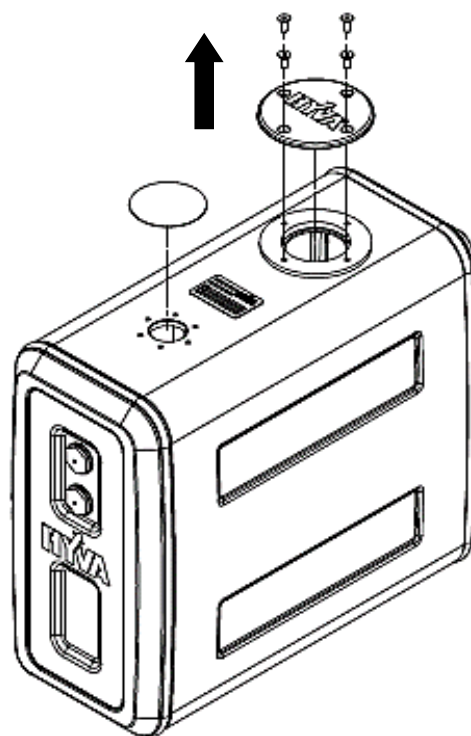
No.	Description	Qty
21	Adapter kit 90 degrees for Return line filter	1
22	Bolt for Return line filter with adapter	2
23	Nordlock washer M8	2
24	Adapter O-ring	1

B. STEPS FOR MOUNTING AIR BREATHER & RETURN LINE FILTER

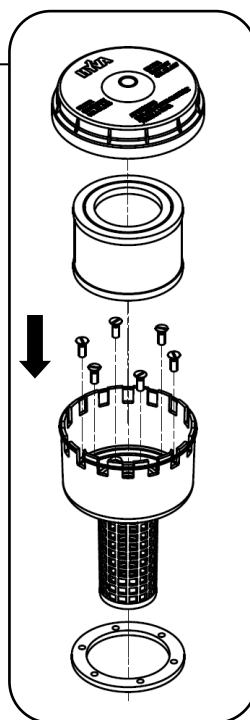
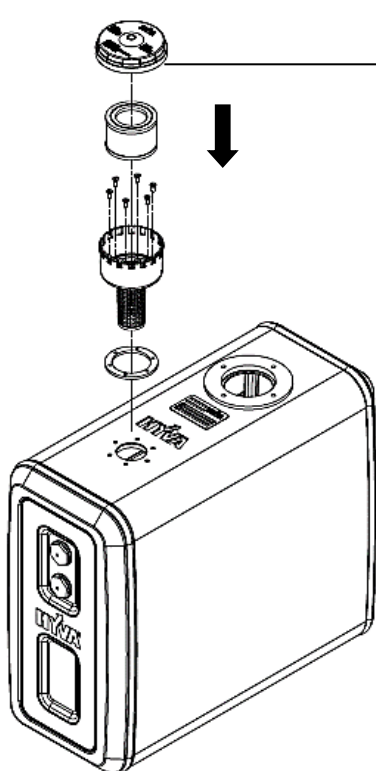
1. Remove sticker or cover to assemble air breather & Return line filter



OR



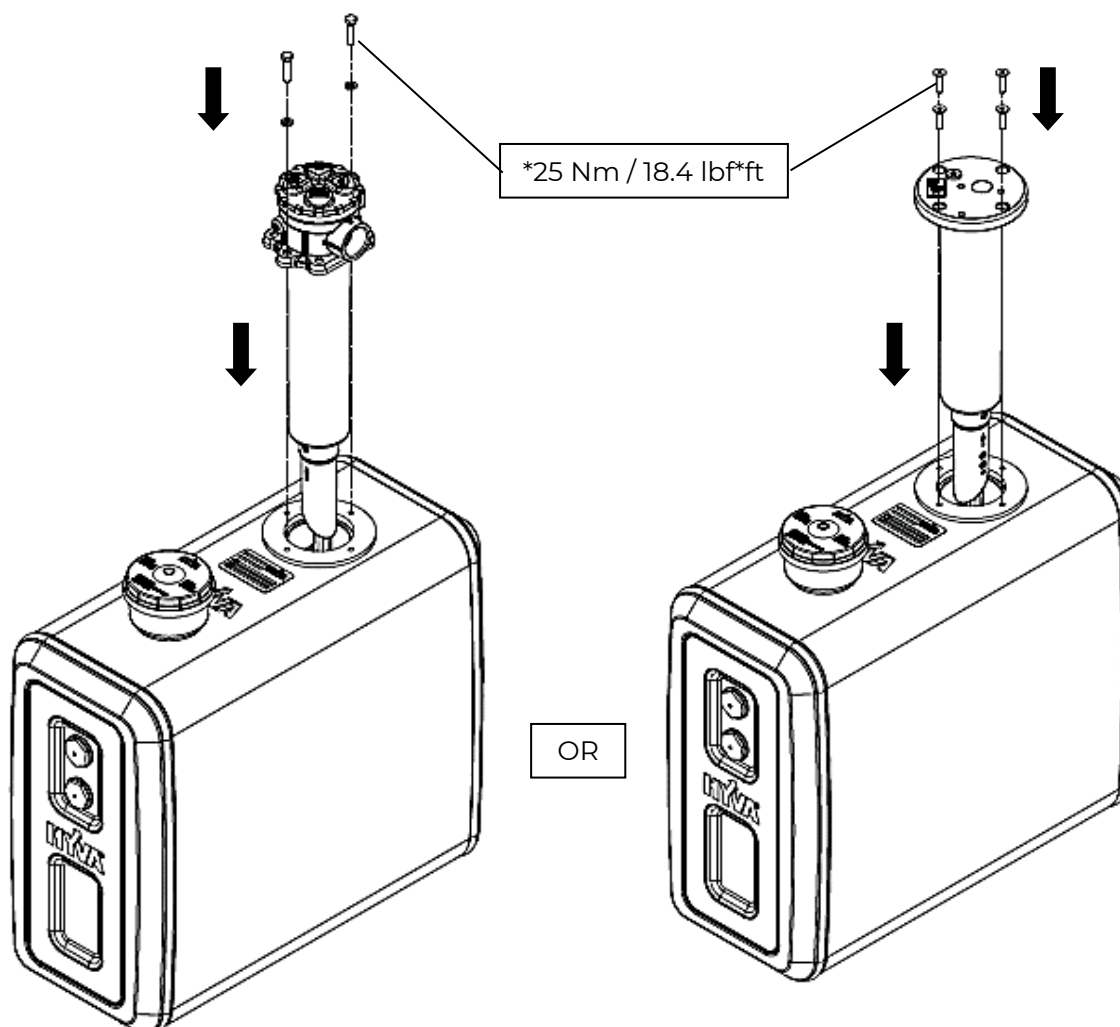
2. Assemble air breather



1.5 Nm / 1.1 lbf*ft

3. Assemble Return line filter

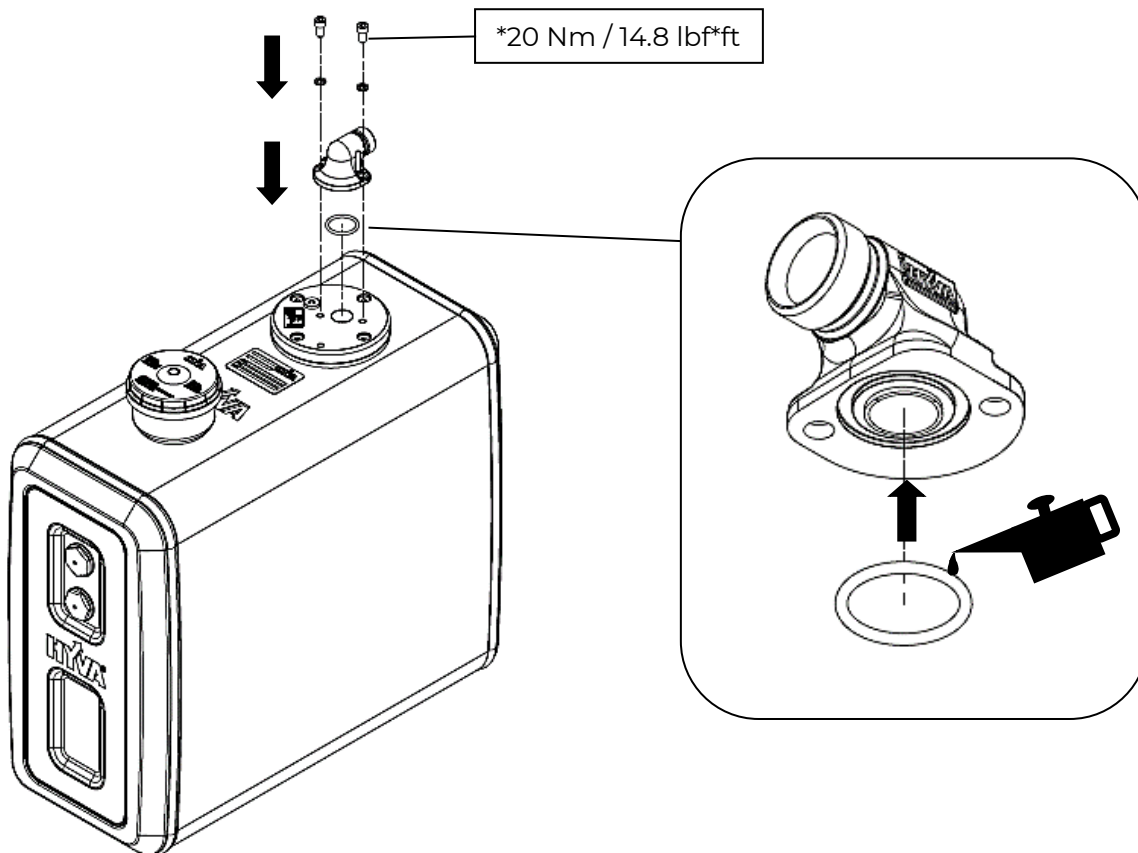
3a. Select either House version or Plate version



*Note:

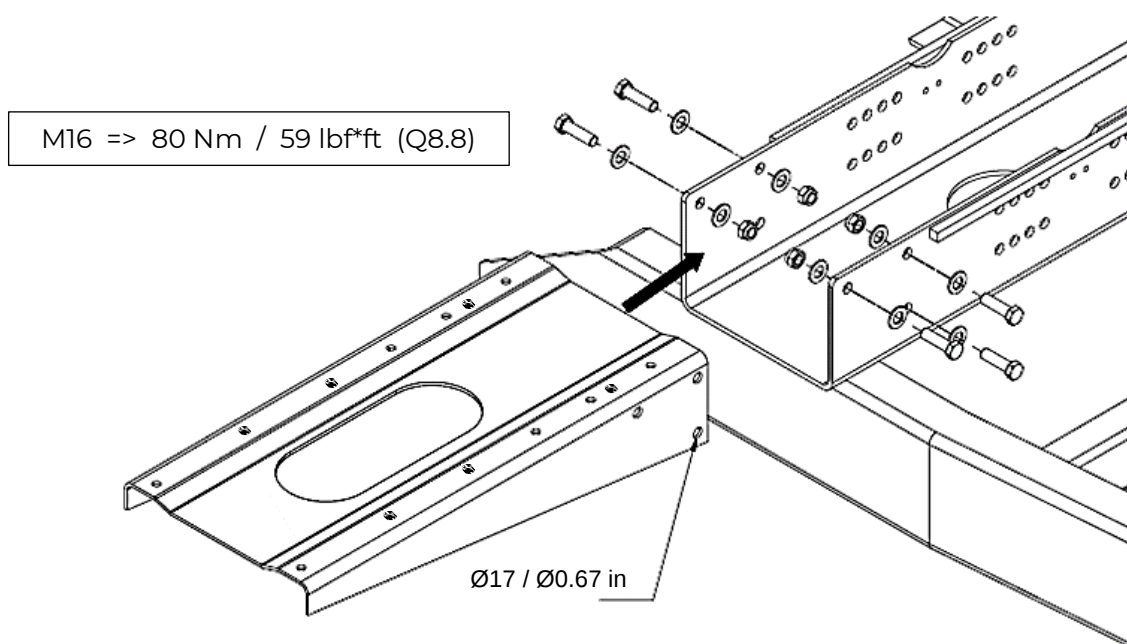
Possibility of 2 or 4 bolts used for House version of RLF.

3b. Adapter with Plate version

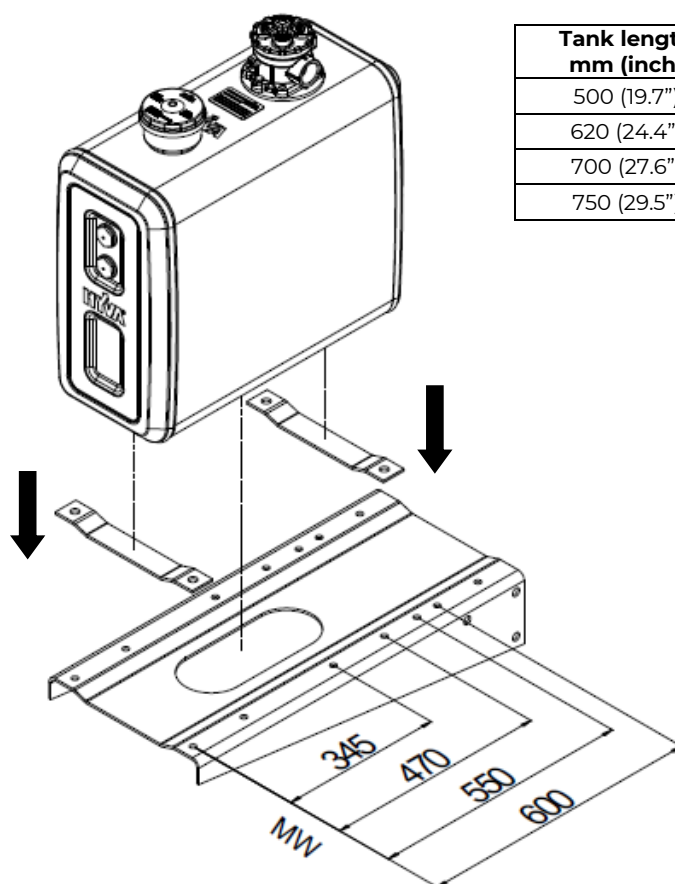


C. MOUNTING CRADLE MOUNTED TANK – MOUNTING OPTION A

1. Assemble the Cradle

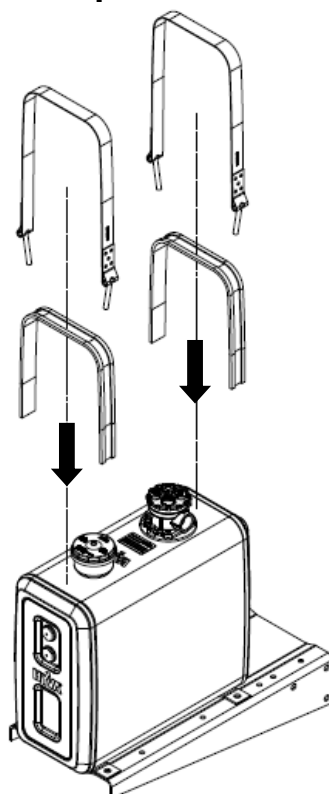


2. Place rubber support & tank on cradle

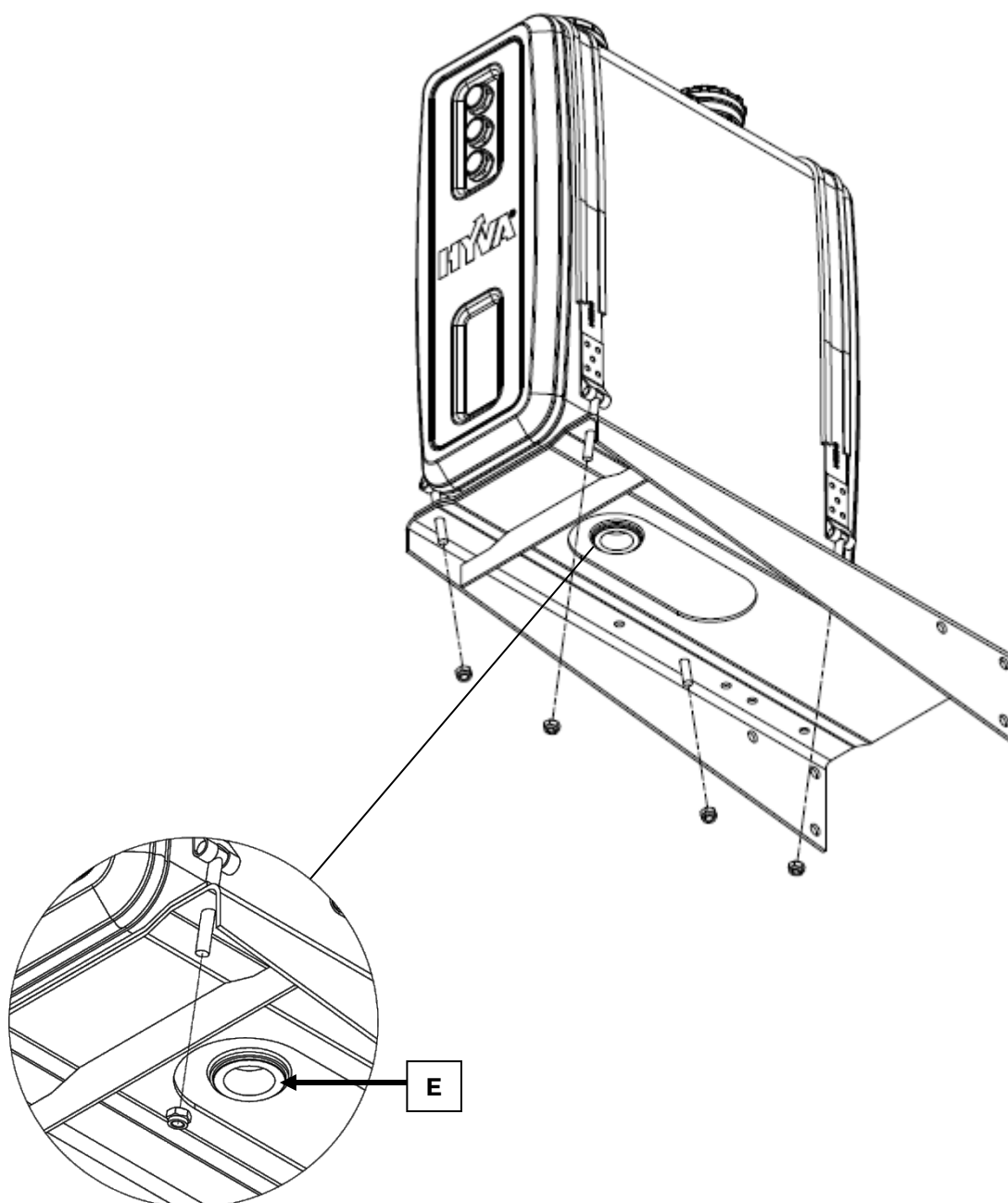


Tank length mm (inch)	Mounting width (MW) mm (inch)
500 (19.7")	345 (13.6")
620 (24.4")	470 (18.5")
700 (27.6")	550 (21.7")
750 (29.5")	600 (23.6")

3. Assemble the tank with straps



4. Tighten with nuts



4x

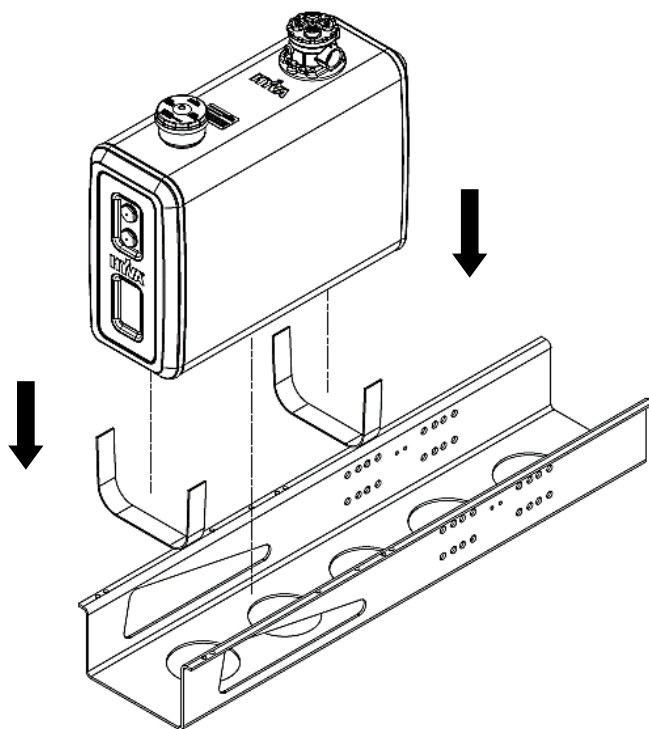
20 Nm / 14.7 lbf·ft



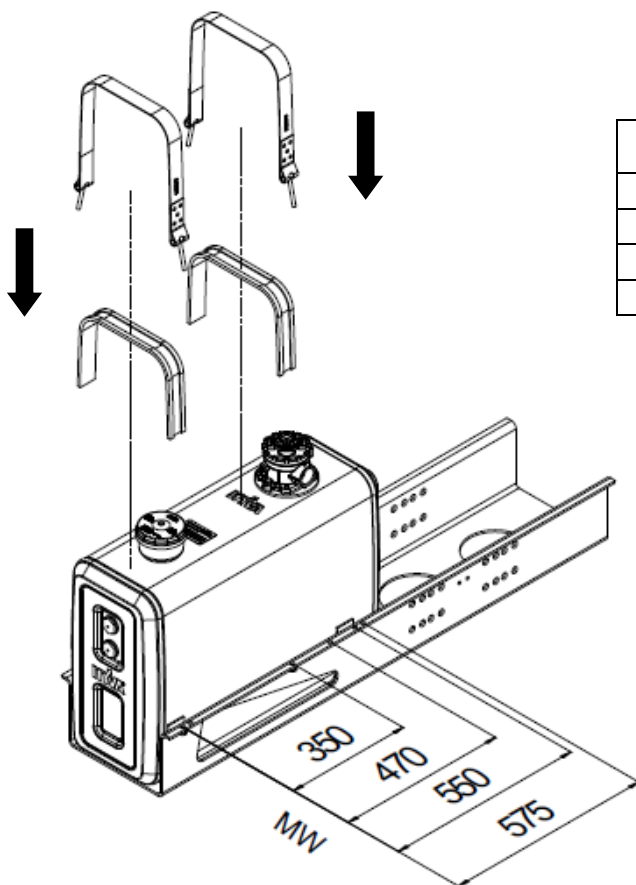
After first : 1000 km / 600 miles

D. MOUNTING CRADLE MOUNTED TANK – MOUNTING OPTION B

1. Place rubber support & tank on cradle

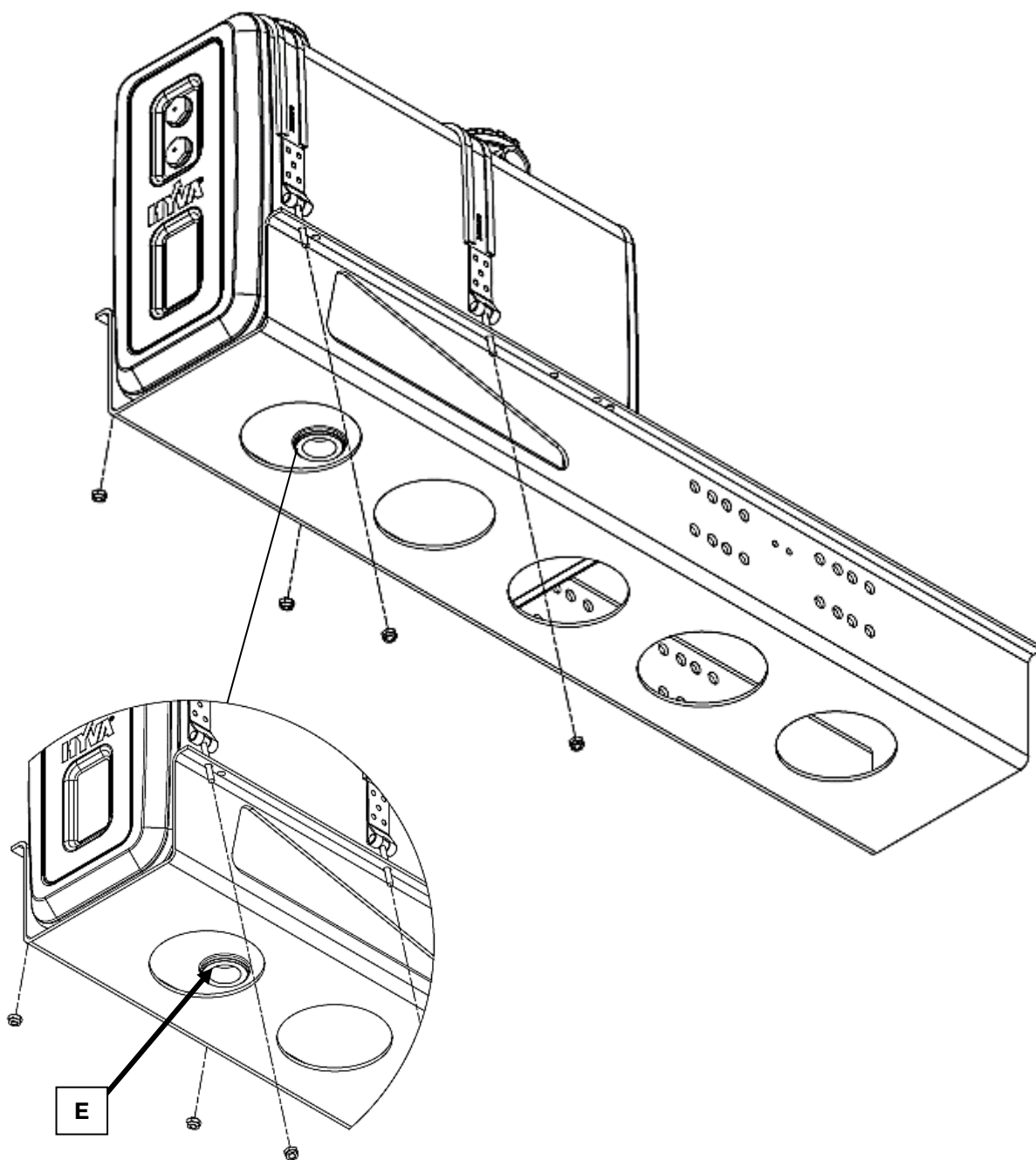


2. Assemble the tank with straps



Tank length mm (inch)	Mounting width (MW) mm (inch)
500 (19.7")	345 (13.6")
620 (24.4")	470 (18.5")
700 (27.6")	550 (21.7")
750 (29.5")	600 (23.6")

3. Tighten with nuts



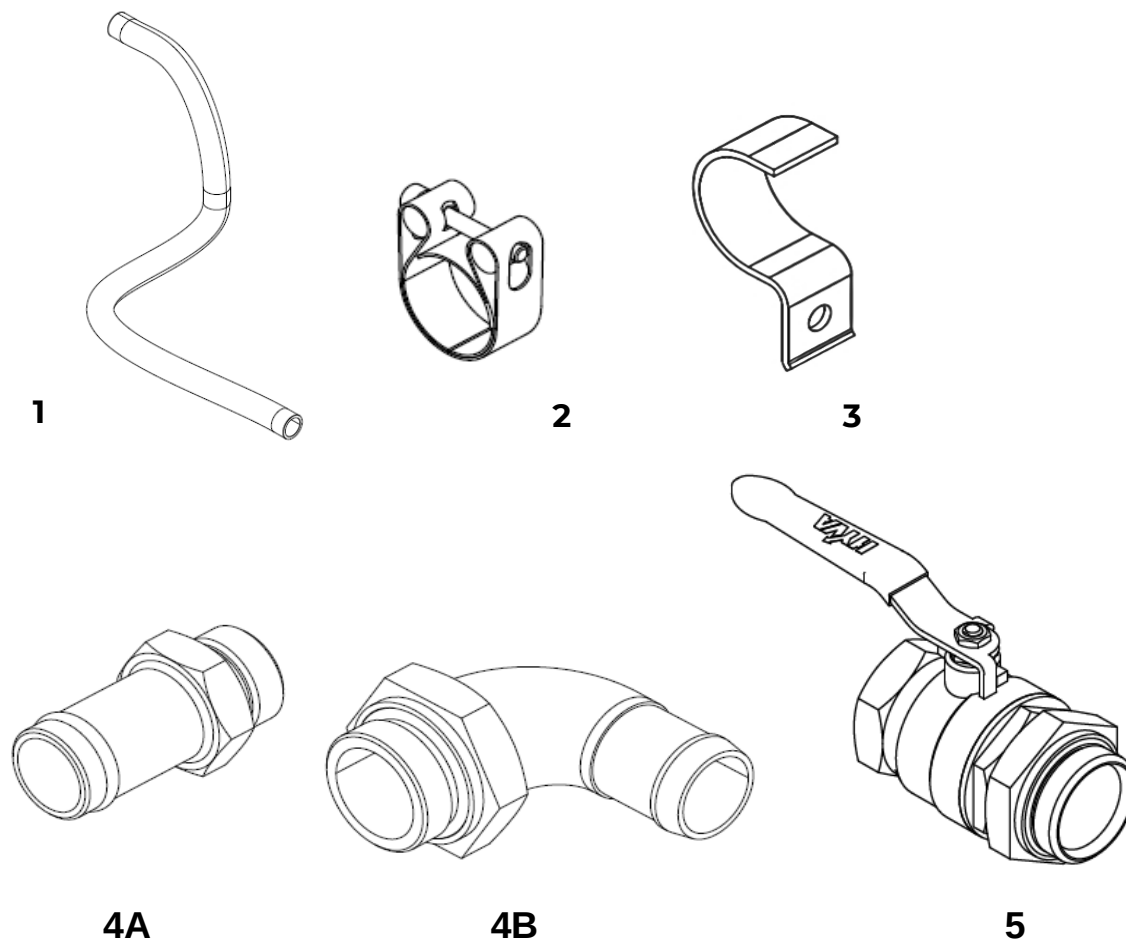
4x

20 Nm / 14.7 lbf·ft



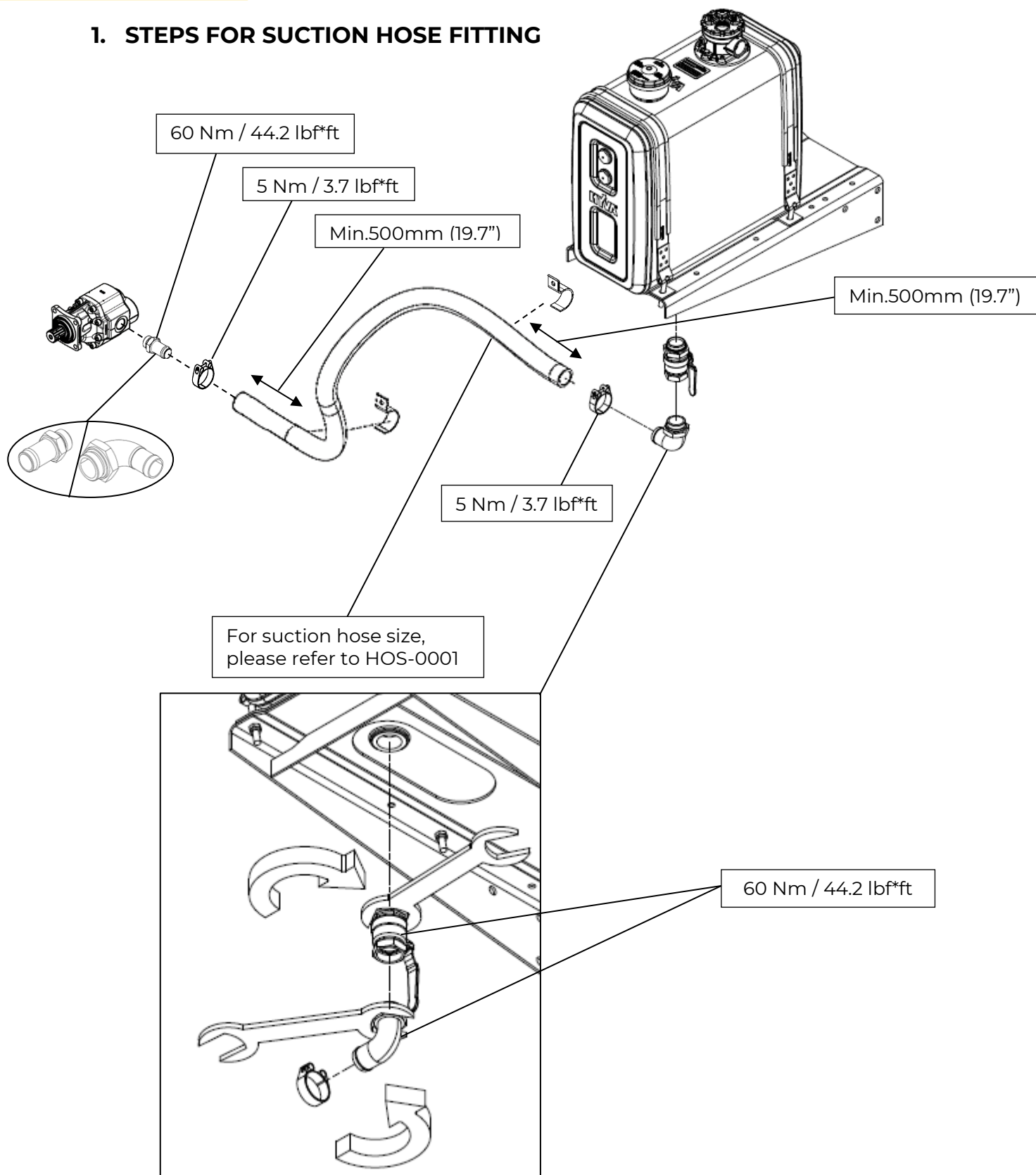
After 1st : 1000 km / 600 miles

E. SUCTION HOSE



No.	Description	Qty.
1	LP hose	1
2	Hose clamp	2
3	Hose clamp chassis	MIN 1
4A	Hose pillar straight	2
4B	Hose pillar 90	
5	Ball valve	1

1. STEPS FOR SUCTION HOSE FITTING



Warning: Use 2 spanners to prevent over torquing in the pump or tank

⚠ Please ensure to have sufficient support of the suction hose to avoid overloading of the tank suction port and protect it from excessive vibrations.

F. HOSE CONNECTION INSTRUCTIONS

- All parts should be free from dirt and burrs.
- All lines should be EITHER free OR clamped to prevent unsafe conditions during operation.
- All lines should be fitted without tension or too small bending radius.
- Operating parameters (like pressure, temperature) should be respected

