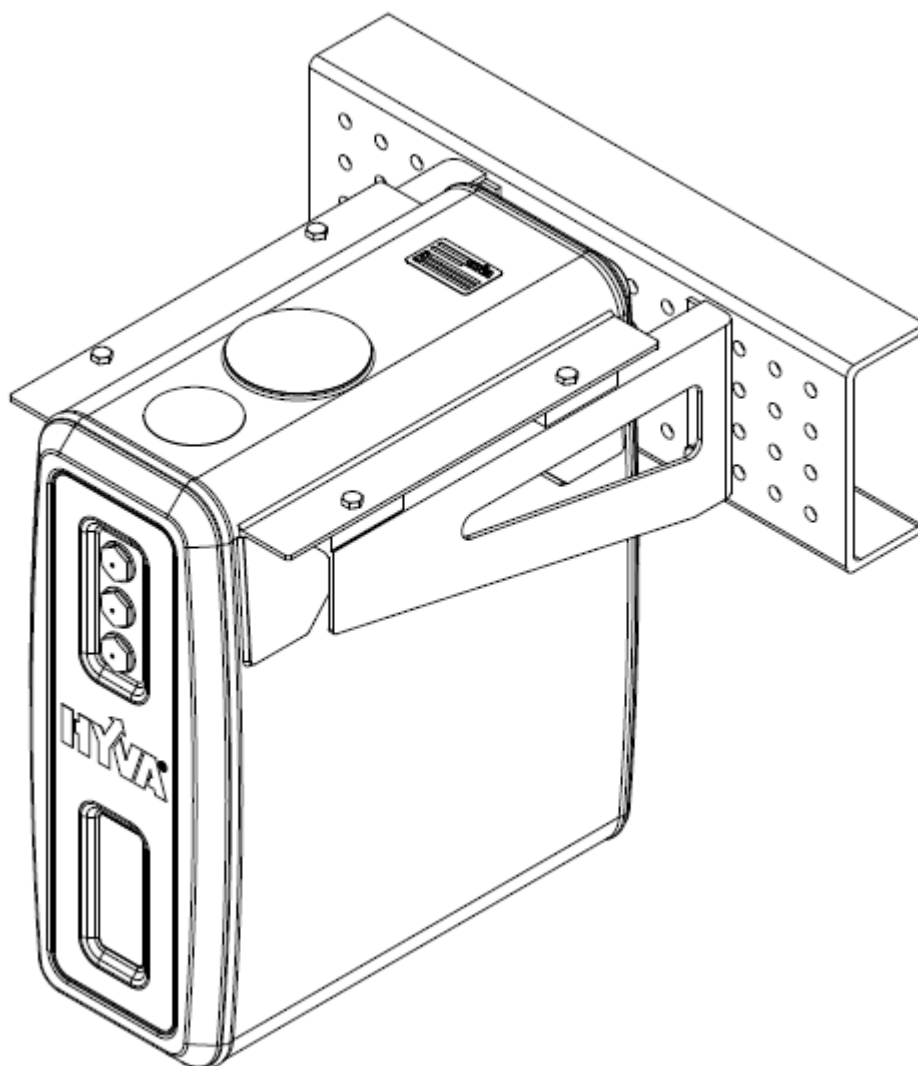




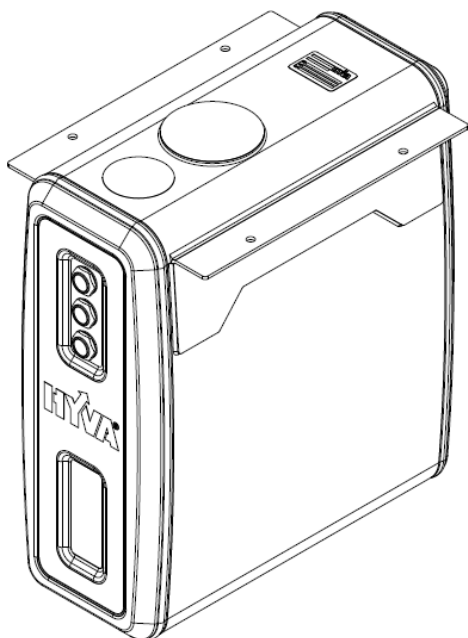
MOUNTING INSTRUCTIONS OIL-0026

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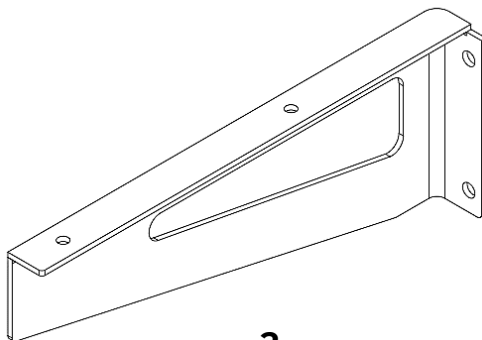
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A. PARTS FOR TOP MOUNTED TANK

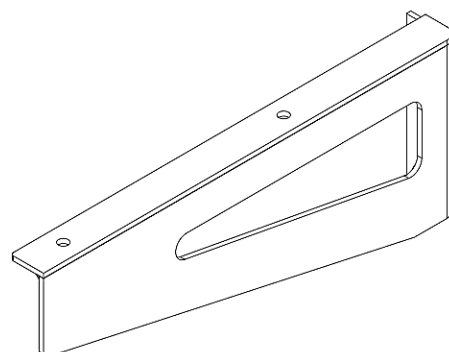
1. TANKS & SUPPORTS



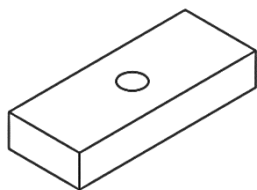
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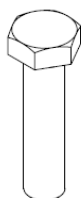
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3



4



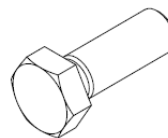
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6



7



8



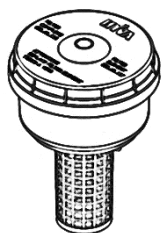
9



10

No.	Description	Qty.
1	HYVA Oil tank-TM	1
2	Support bracket TM tank Left	1
3	Support bracket TM tank Right	1
4	Tank support rubber	4
5	Bolt M12x50 DIN 931 Q8.8	4
6	Washer M12 DIN 125A	4
7	Self-Locking Nut M12 DIN 985	4
8	Bolt M14 / M16 DIN 933 Q8.8	4
9	Washer M14 / M16 DIN 125A	4
10	Lock Nut M14 / M16 DIN 985	4

2. AIR BREATHER



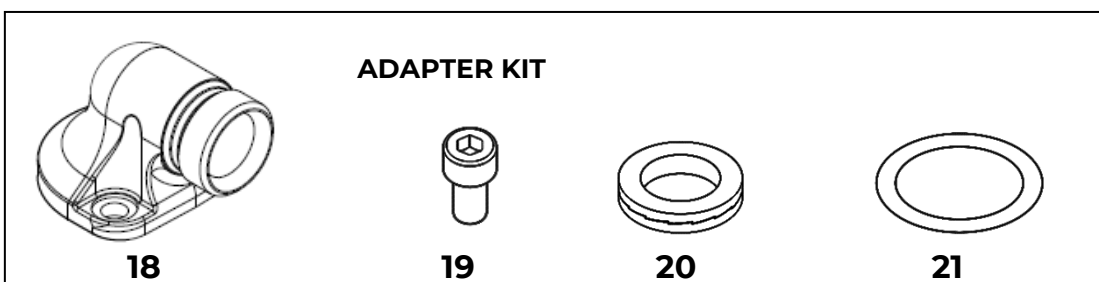
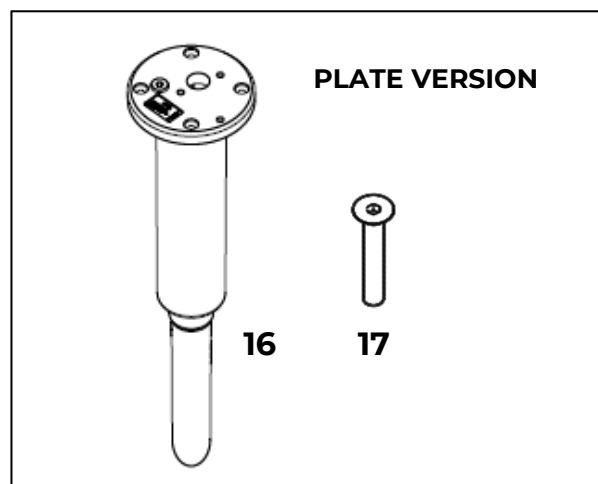
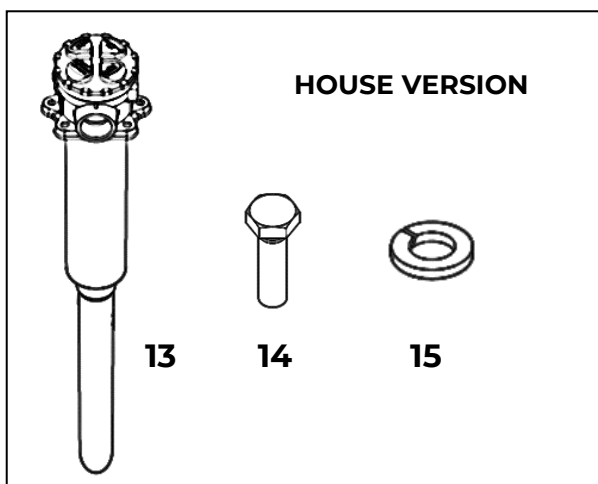
11



12

No.	Description	Qty
11	Hyva - Air breather	1
12	Screw M5x14 ISO 2009	6

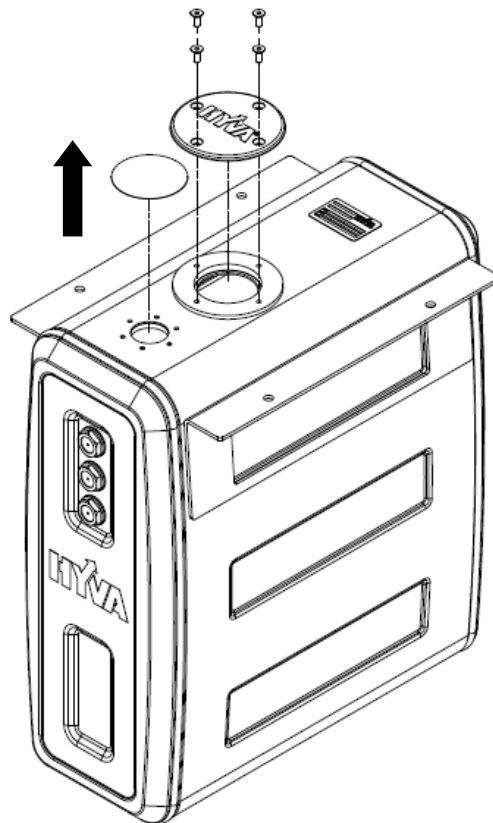
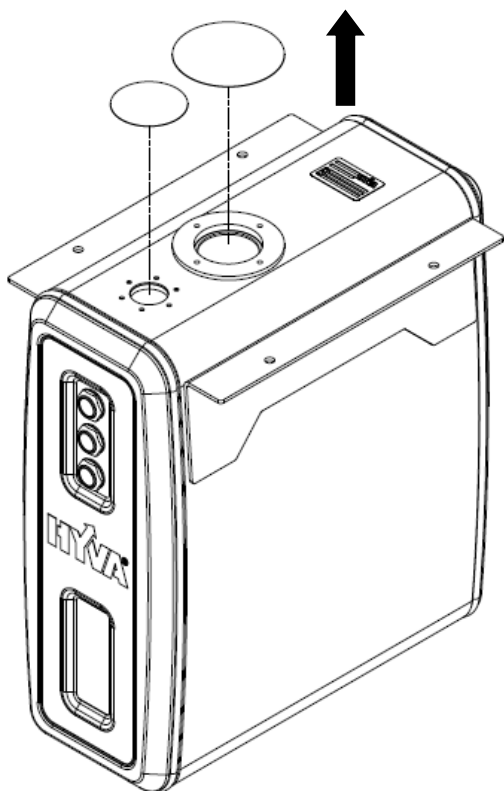
3. RETURN LINE FILTER



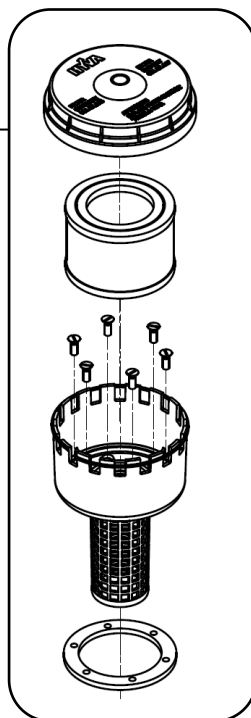
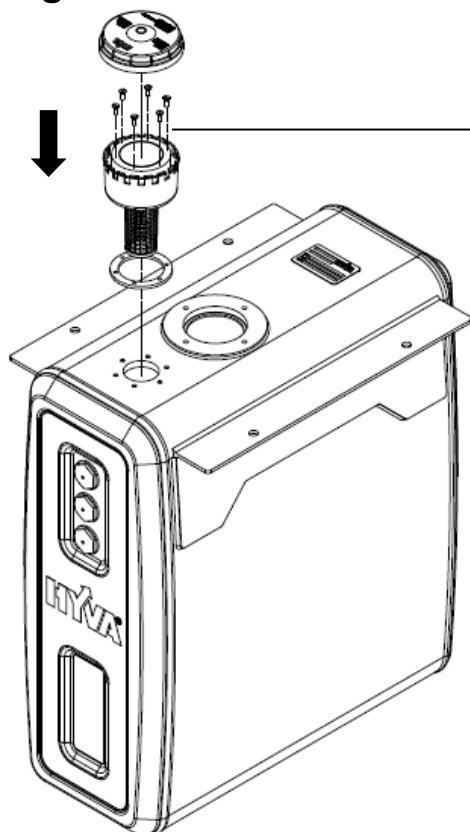
No.	Description	Qty
13	Return line filter – House version	1
14	Bolt for Return line filter – House version	2 / 4
15	Washer for Return line filter – House version	2 / 4
16	Return line filter – Plate version	1
17	Bolt for Return line filter – Plate version	4
18	Adapter kit 90 degrees for Return line filter	1
19	Bolt for Return line filter with adapter	2
20	Nordlock washer M8	2
21	Adapter O-ring	1

B. STEPS FOR MOUNTING TOP MOUNTED TANK

1. Remove the sticker or cover plate



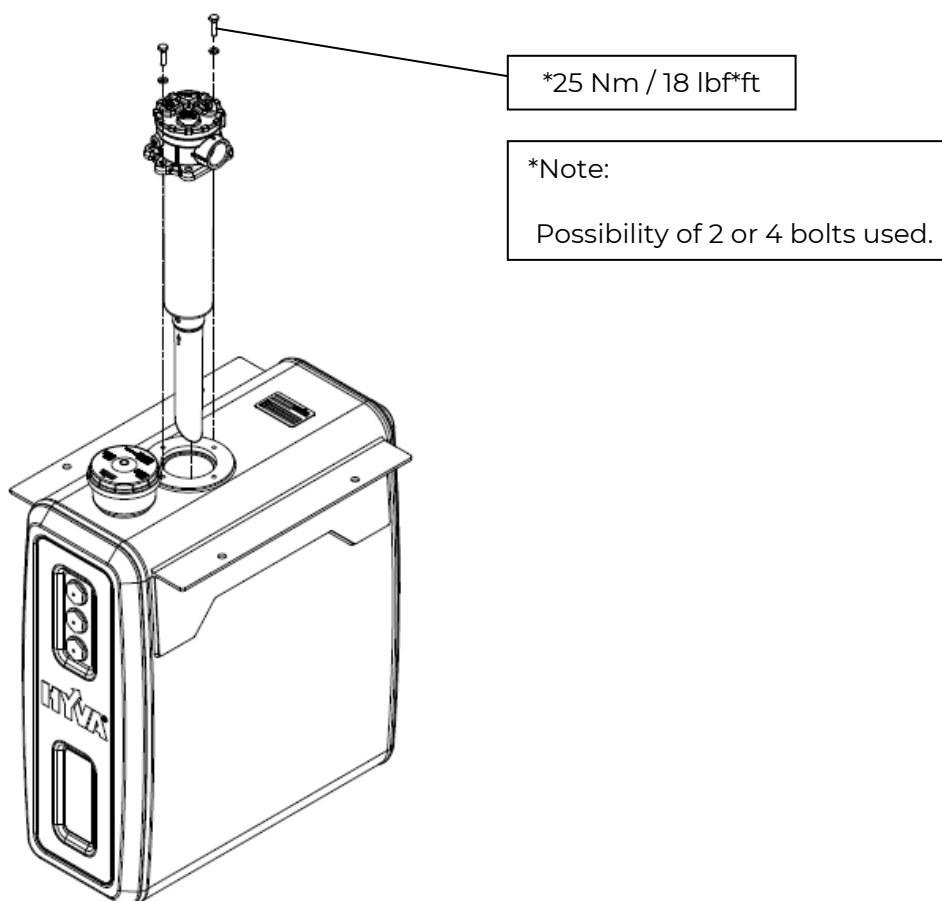
2. Bring in the air breather



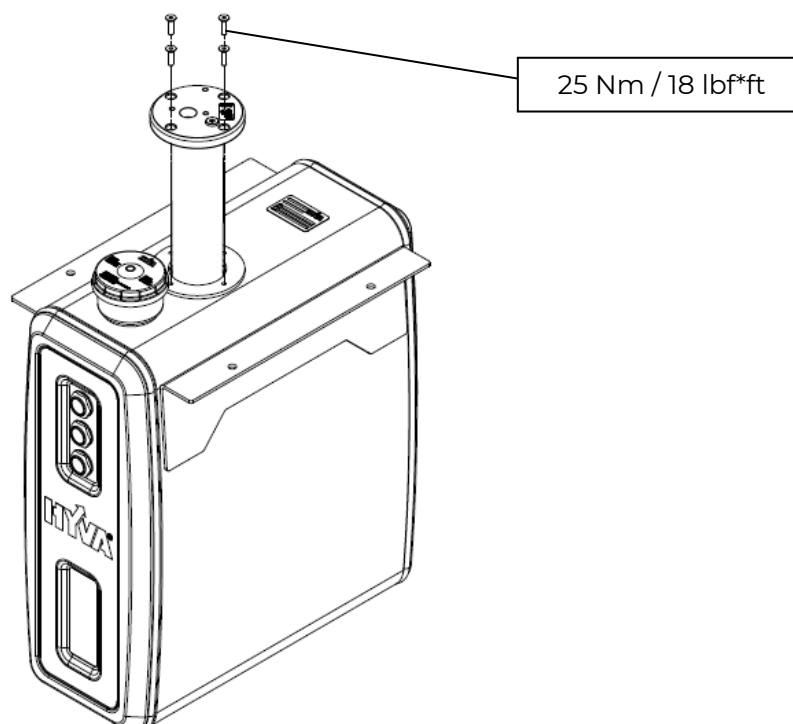
1.5 Nm / 1.1 lbf*ft

3. Bring in Return line filter

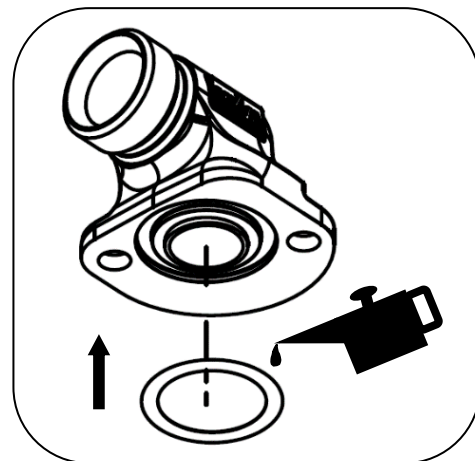
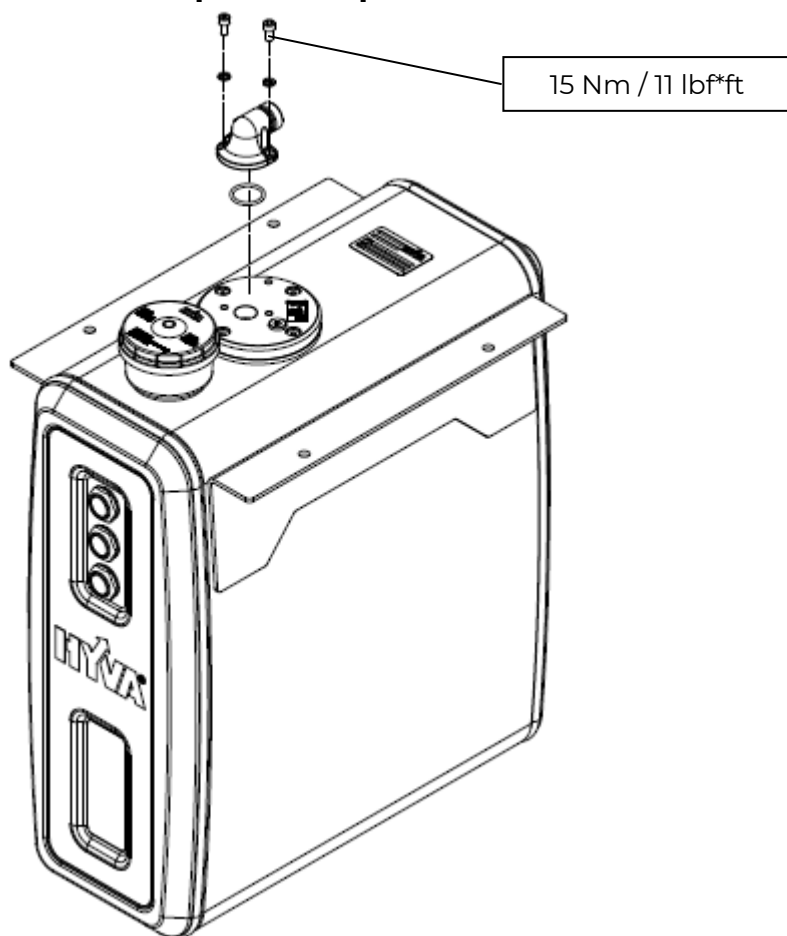
a. House version return line filter



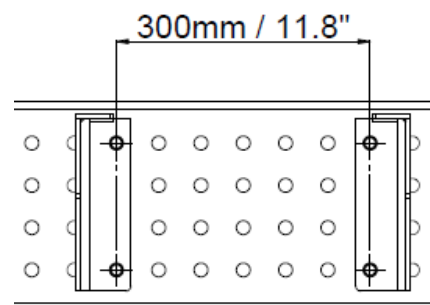
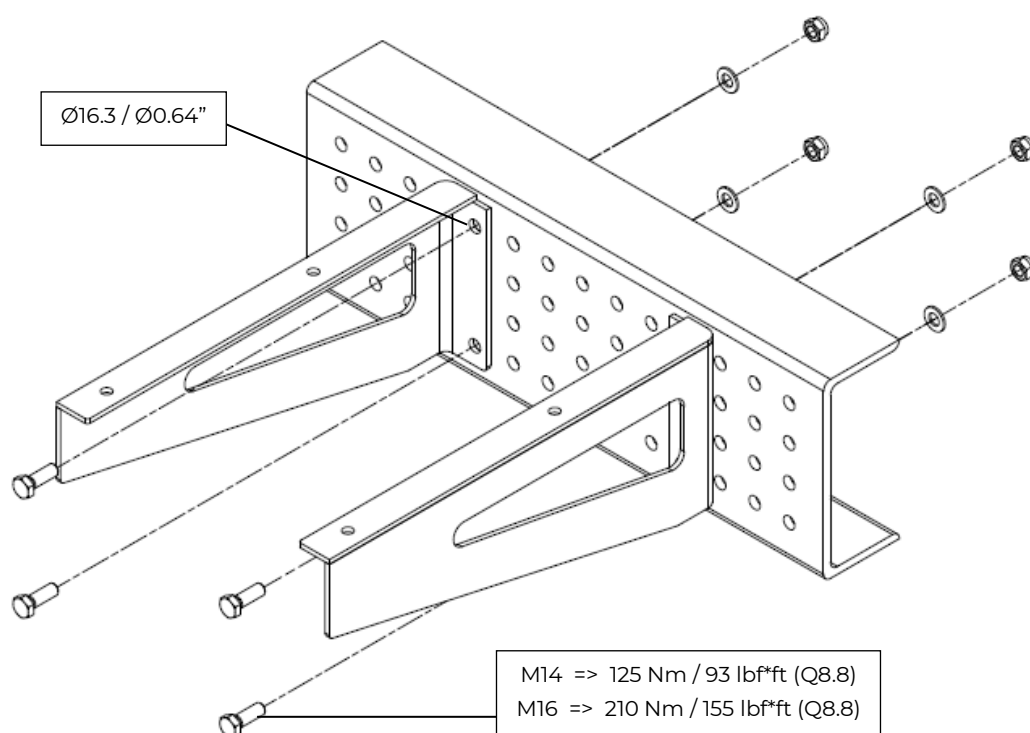
b. Plate version return line filter



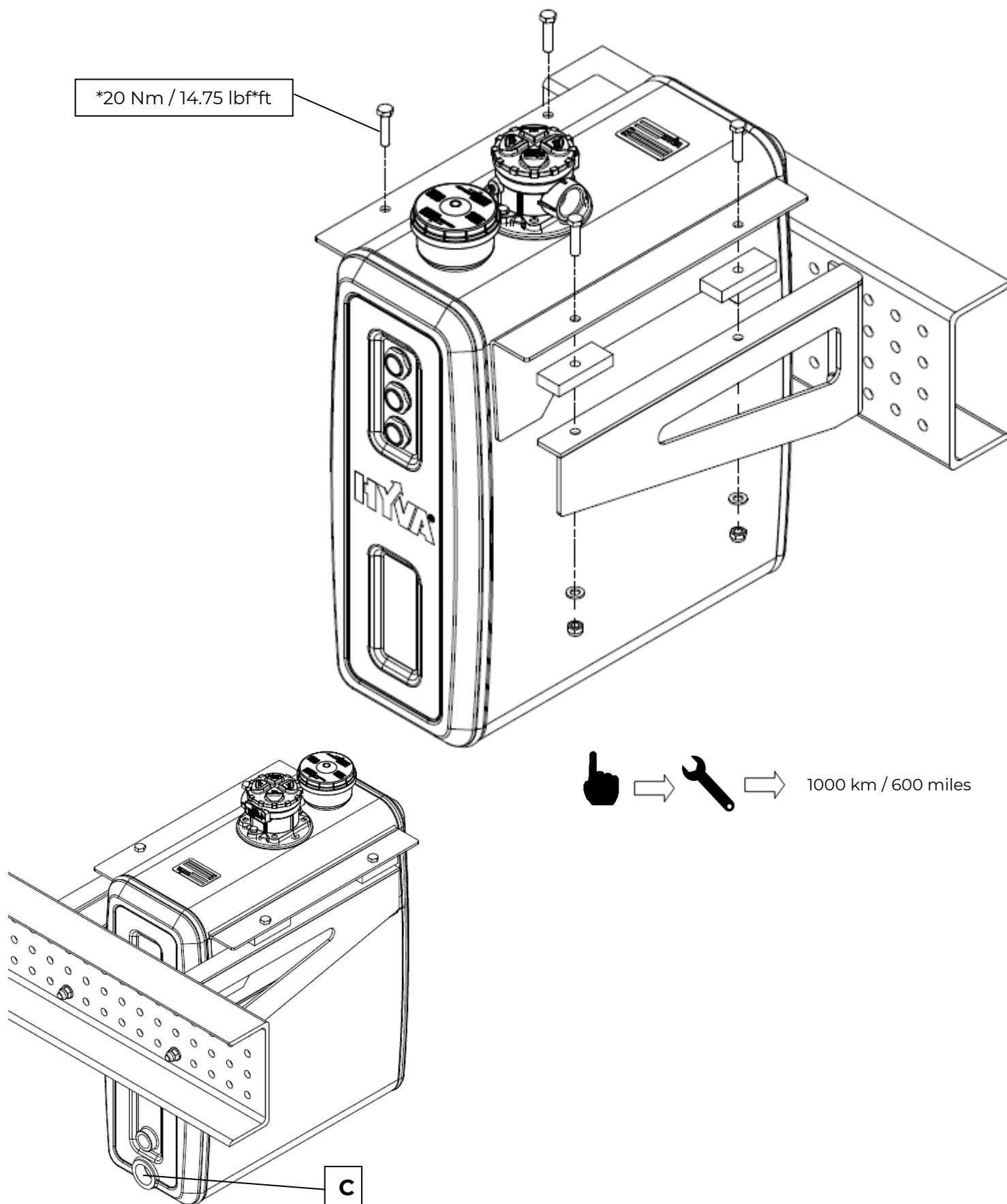
c. Adapter with plate return line filter



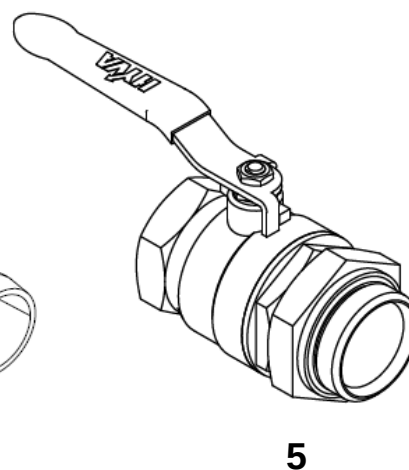
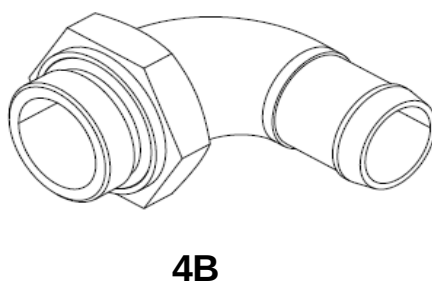
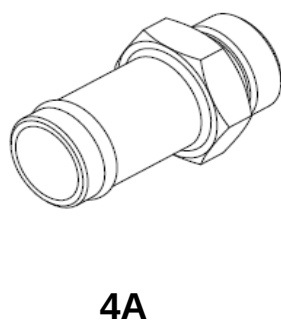
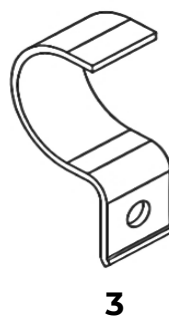
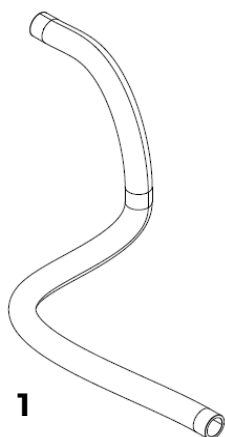
4. Bring in the supports and assemble to chassis with fasteners



5. Mount the oil tank with supports

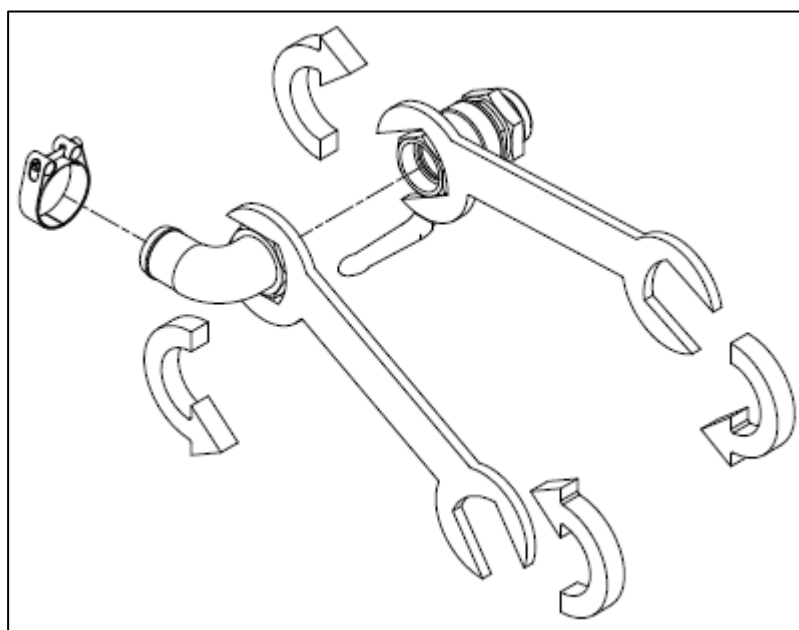
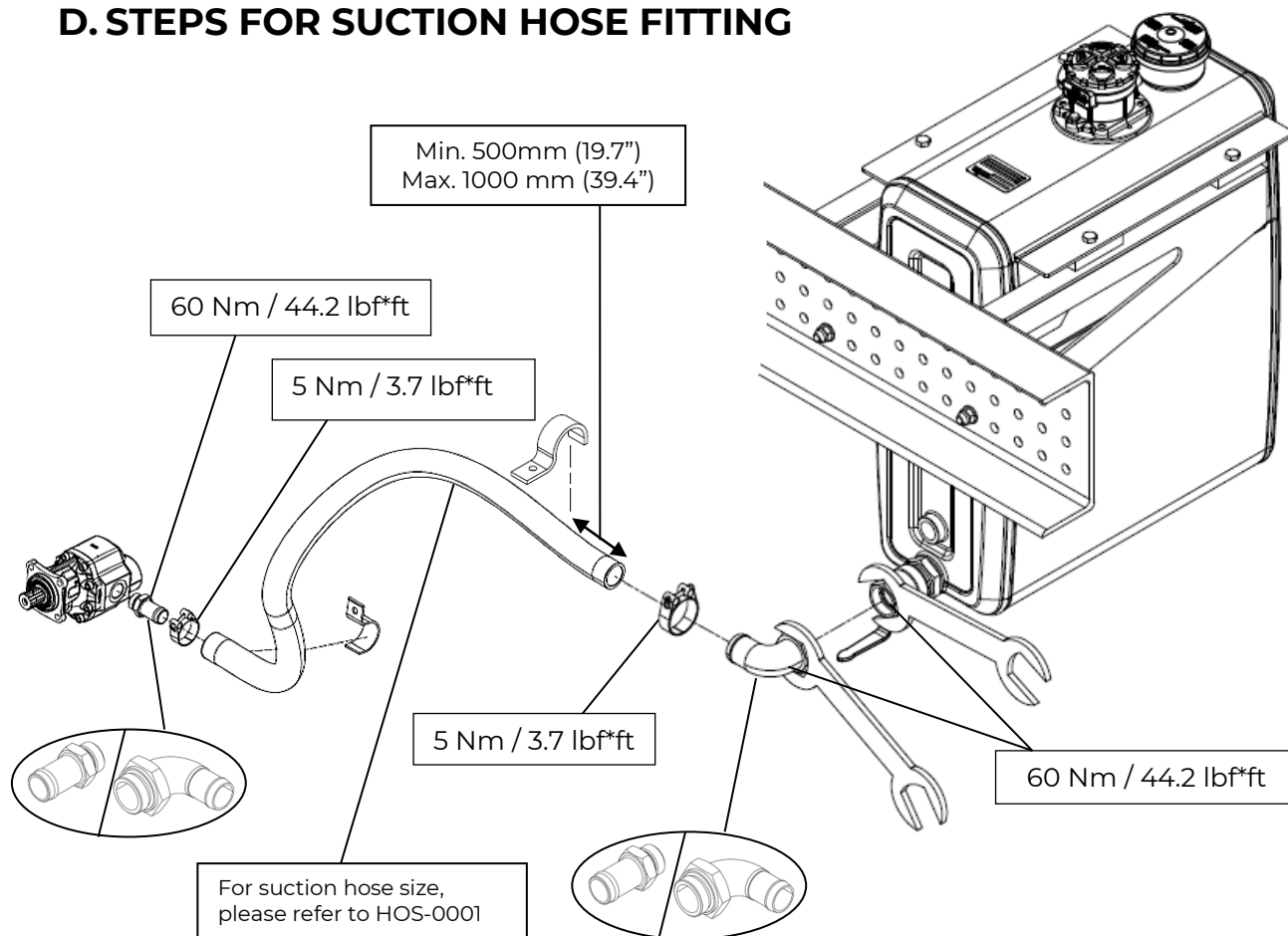


C. SUCTION HOSE



No.	Description	Qty.
1	LP hose	1
2	Hose clamp	2
3	Hose clamp chassis	MIN 1
4A	Hose pillar straight	2
4B	Hose pillar 90	
5	Ball valve	1

D. STEPS FOR SUCTION HOSE FITTING



Warnings: Use 2 spanners to prevent over torquing in the pump or tank

E. HOSE CONNECTION INSTRUCTIONS

- All parts should be free from dirt and burrs.
- All lines should be EITHER free OR clamped to prevent unsafe conditions during operation.
- All lines should be fitted without tension or too small bending radius.
- Operating parameters (like pressure, temperature) should be respected

