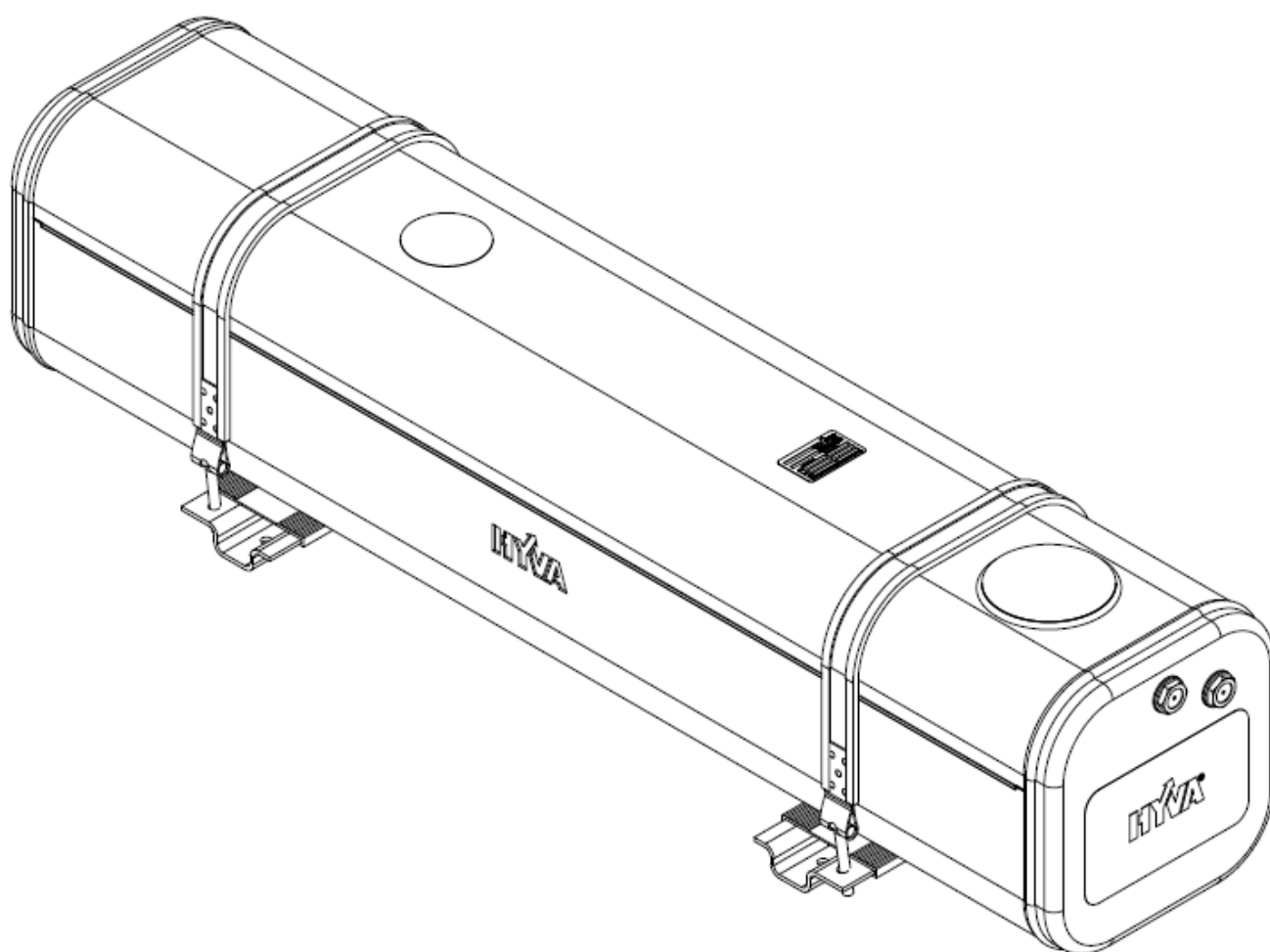


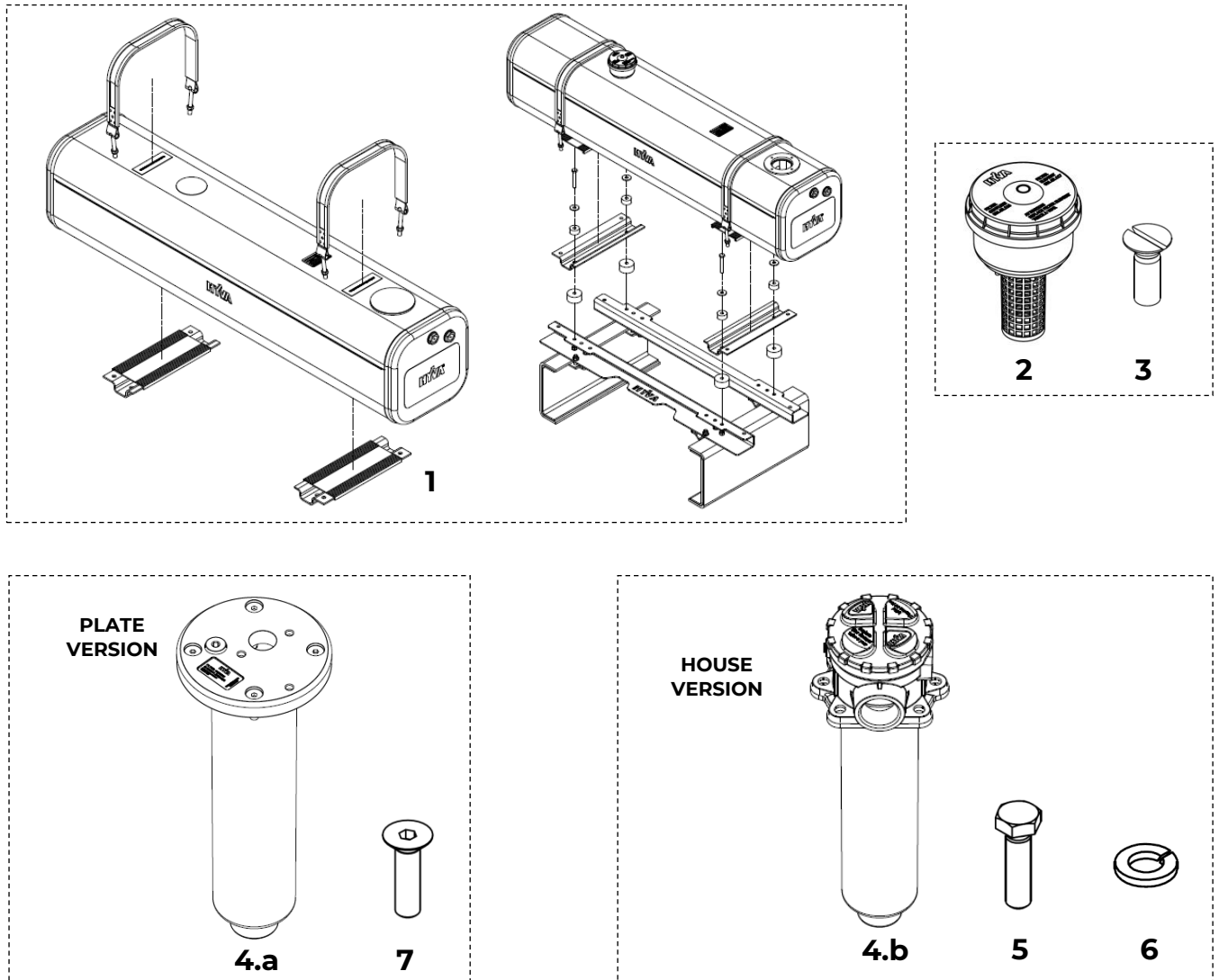


MOUNTING INSTRUCTIONS OIL-0025

Table of Contents

1. RETURN FILTER AND AIR BREATHER ASSEMBLY	1
2. STANDARD MOUNTING KIT ASSEMBLY	5
3. QIK MOUNTING KIT ASSEMBLY	8
4. SUCTION LINE COMPONENTS ASSEMBLY	13
5. HOSE CONNECTION INSTRUCTION	15

1. RETURN FILTER AND AIR BREATHER ASSEMBLY

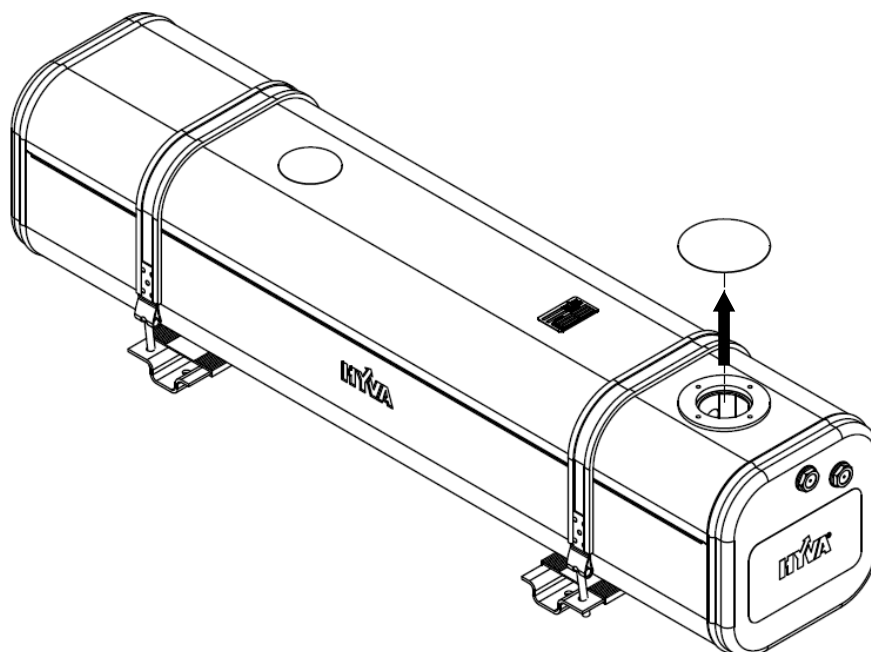


No.	Description	Qty
1	Hyva-Oil tank LLRM with mounting kit*	1
	Hyva- Qik mounting kit (Steel & Alu version)	
2	Air breather	1
3	Screw M5x14 ISO 2009	6
4.a	Return filter plate version	1
4.b	Return filter house version**	1
5	Hex head Bolt M8 DIN933	2
6	Spring washer M8 DIN 127B	2
7	Socket head bolt M8 DIN 7991	4

*RM tank is pre-assembled with straps, strap rubbers and support rubbers. For the options of mounting, please refer the two available kits.

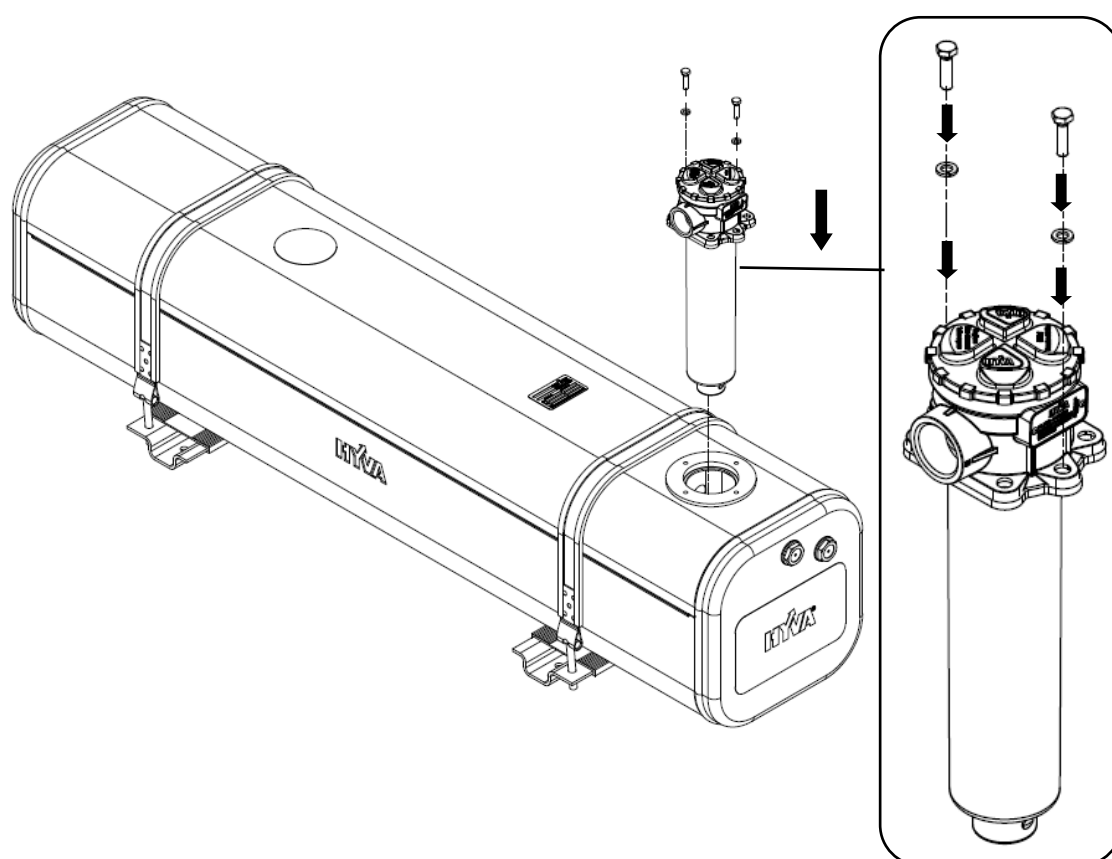
** For return filter house version, ensure to remove the extension tube.

I. Remove the stickers



ii. Mount the return filter

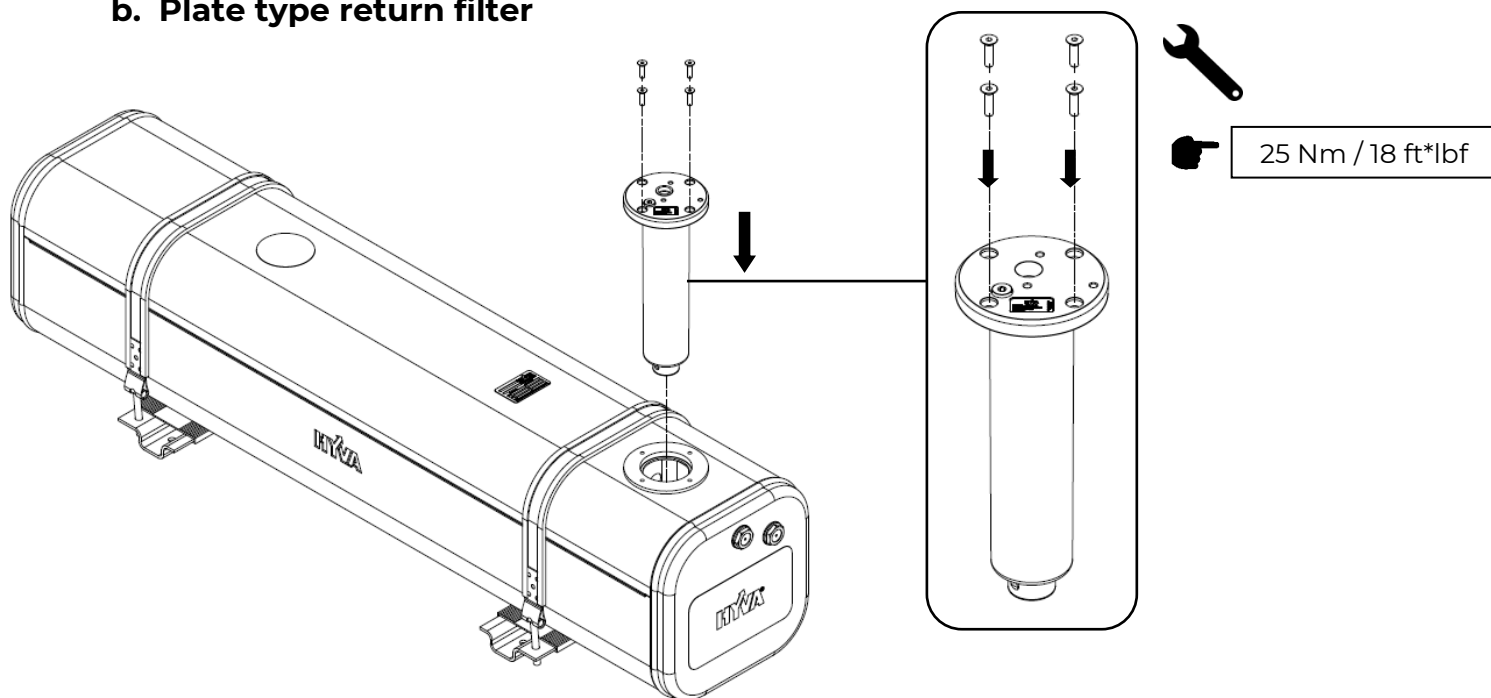
a. House type return filter



25 Nm / 18 ft*lbf

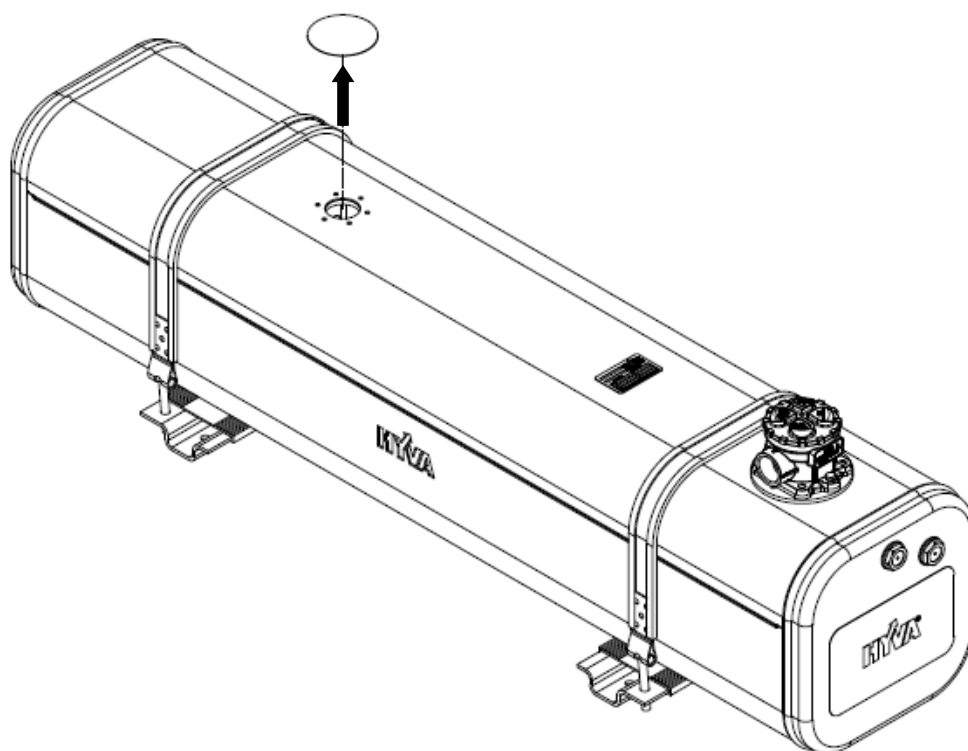
Note:
There is also a possibility
to use 4 bolts in other
orientation of the return
line filter.

b. Plate type return filter

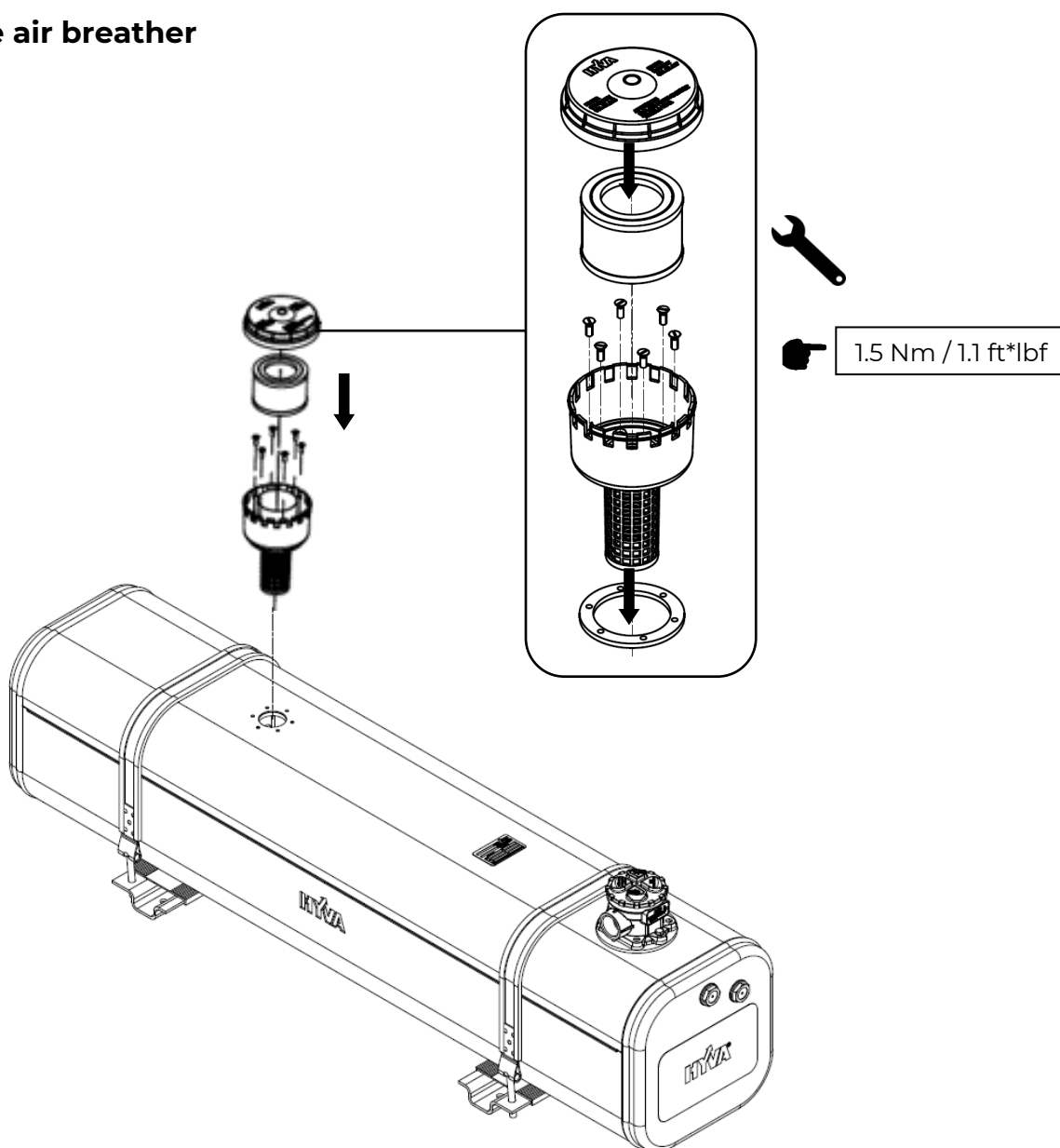


iii. Mount the air breather

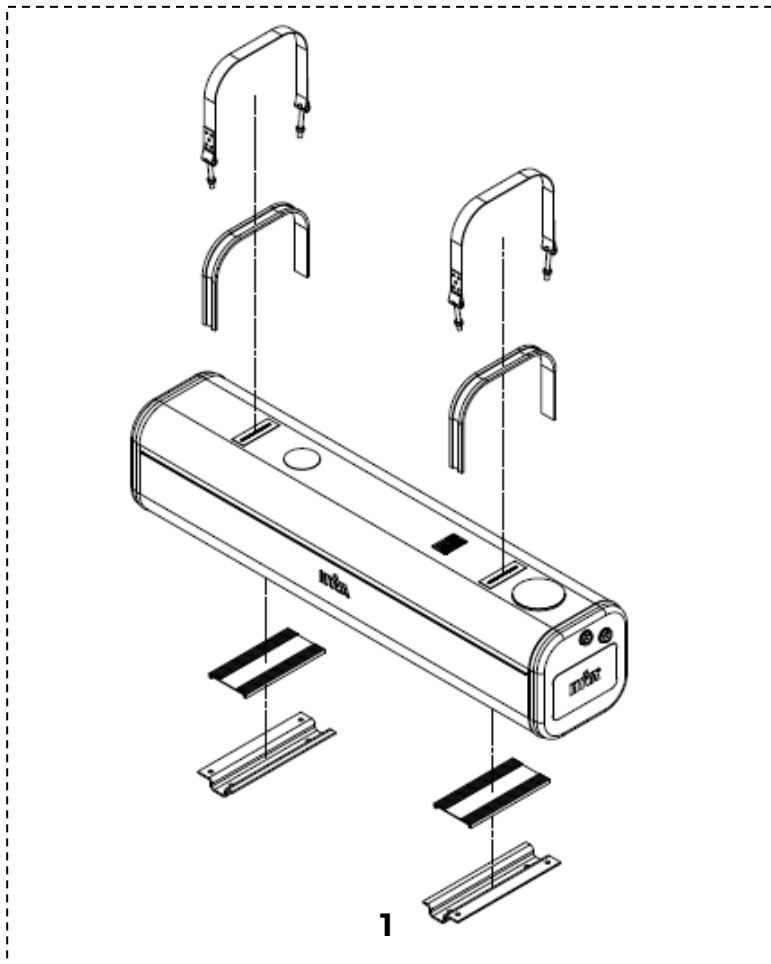
a. Remove the sticker



b. Install the air breather



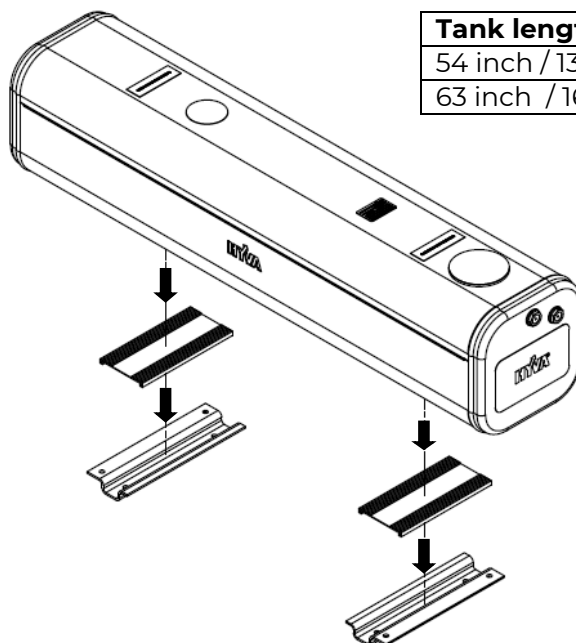
2. STANDARD MOUNTING KIT ASSEMBLY



No.	Description	Qty
1	Hyva-Oil tank LLRM with mounting kit	1
LLRM TANK STANDARD SUPPORT KIT		
2	Strap 858 x 40 mm for LLRM oil tank	2
3	Strap rubber 305 x 137 mm for LLRM oil tank	2
4	Support 400 x 35 mm for LLRM oil tank	2
5	Support rubber 305 x 137 mm for LLRM oil tank	2

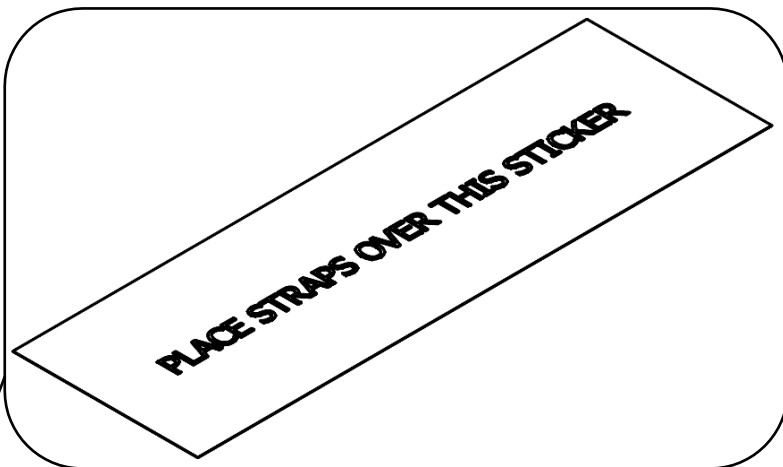
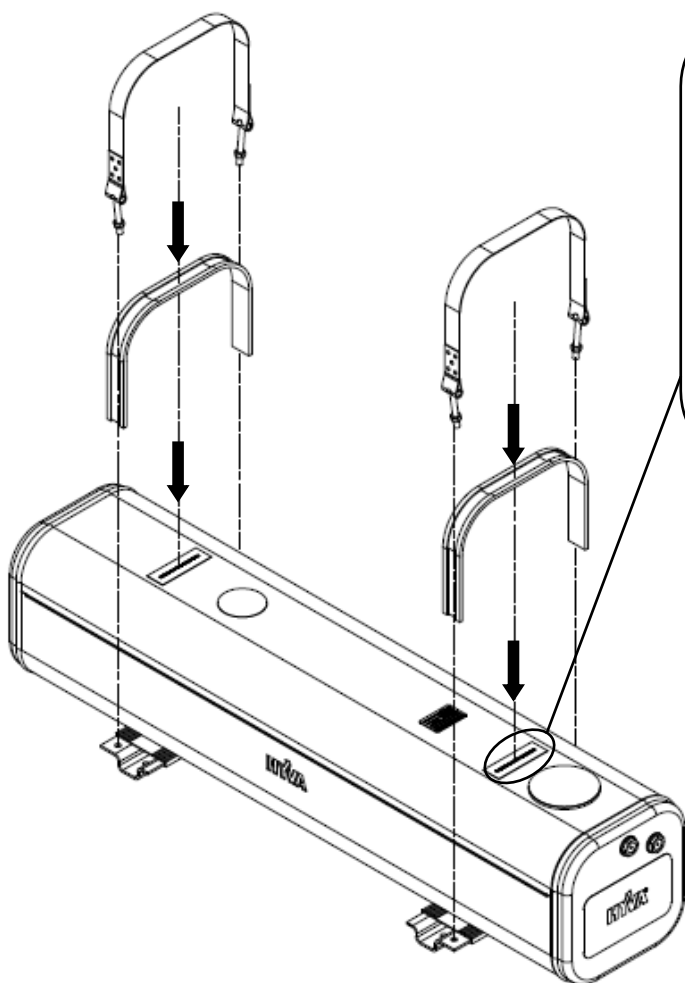
OIL TANK LONG LOW REAR MOUNTED

a. Place tank on the bracket along with the support rubbers.



Tank length	Mounting width
54 inch / 1370 mm	26.4 inch / 670 mm
63 inch / 1600 mm	33.5 inch / 850 mm

b. Place straps and strap rubbers on the specified locations.

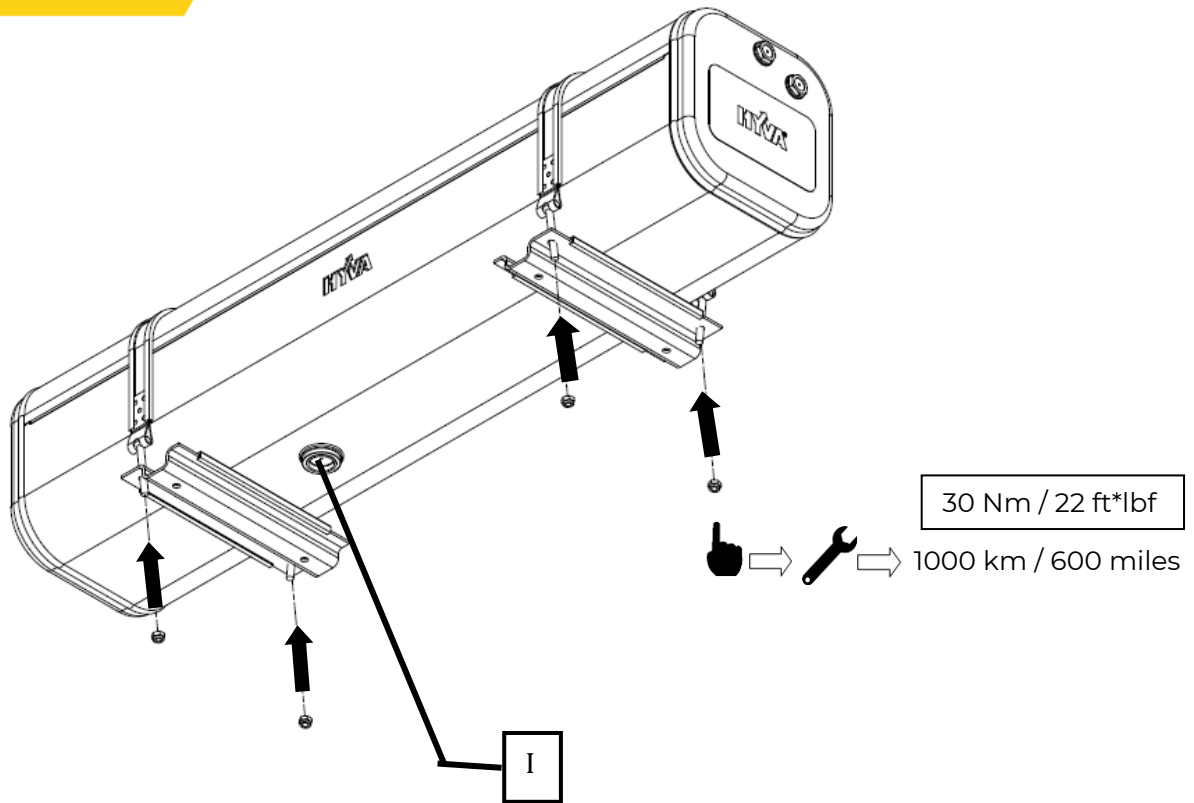


Note : The straps shall be placed only on the position sticker.

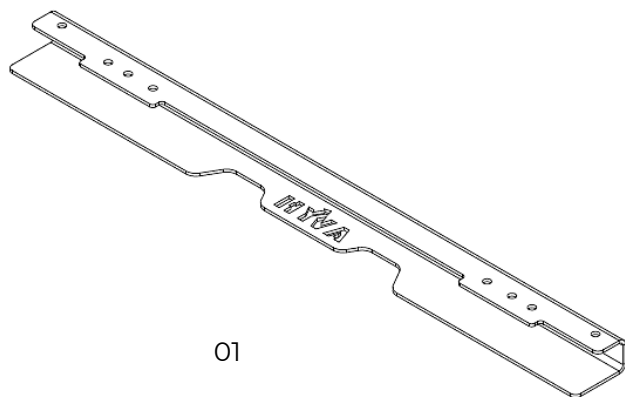
It is not allowed to change the strap position other than on the specified sticker.

OIL TANK LONG LOW REAR MOUNTED

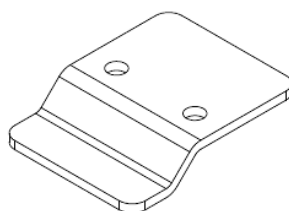
c.



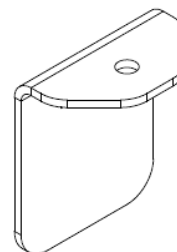
3. QIK MOUNTING KIT ASSEMBLY



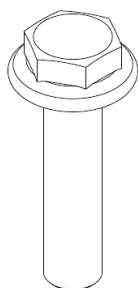
01



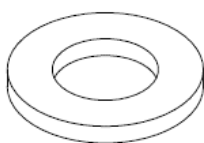
02



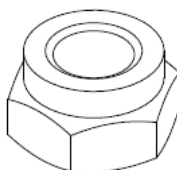
03



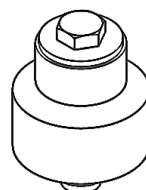
04



05



06

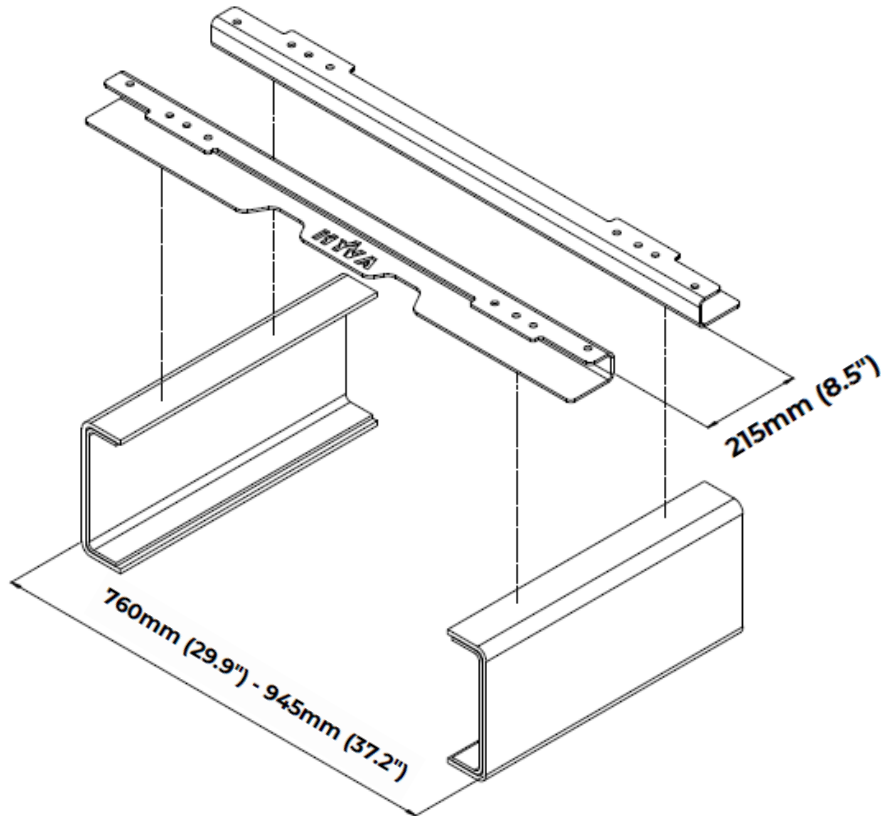


07

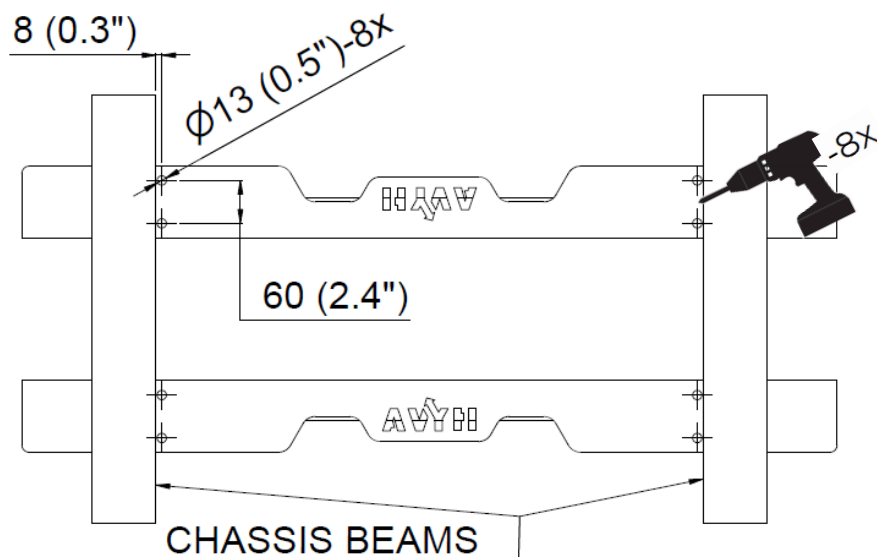
No.	Description	Qty
-	QIK mounting kit	
01	Main profile Qik	2
02	Clamp top plate	4
04	Flange bolt M12 DIN 6921	8
05	Plain washer M12 DIN 125A	8
06	Hex. Locking Nut M12 DIN 985	8
07	Vibration damper	4

No.	Description	Qty
-	Reinforcement bracket kit	
03	Reinforcement bracket	2
04	Flange bolt M12 DIN 6921	6
05	Plain washer M12 DIN 125A	6
06	Hex. Locking Nut M12 DIN 985	6

i. Place the brackets in the center of truck chassis

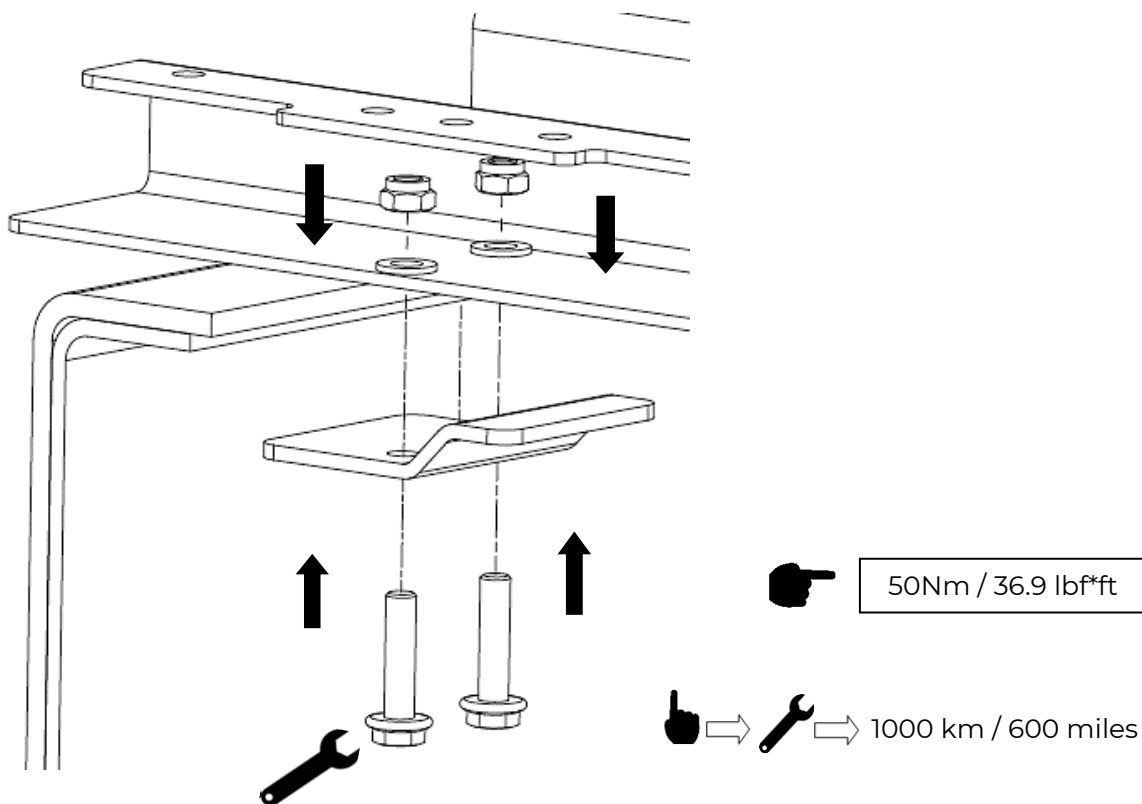


ii. Drill 8 holes 8 mm (0.3") from the chassis edges

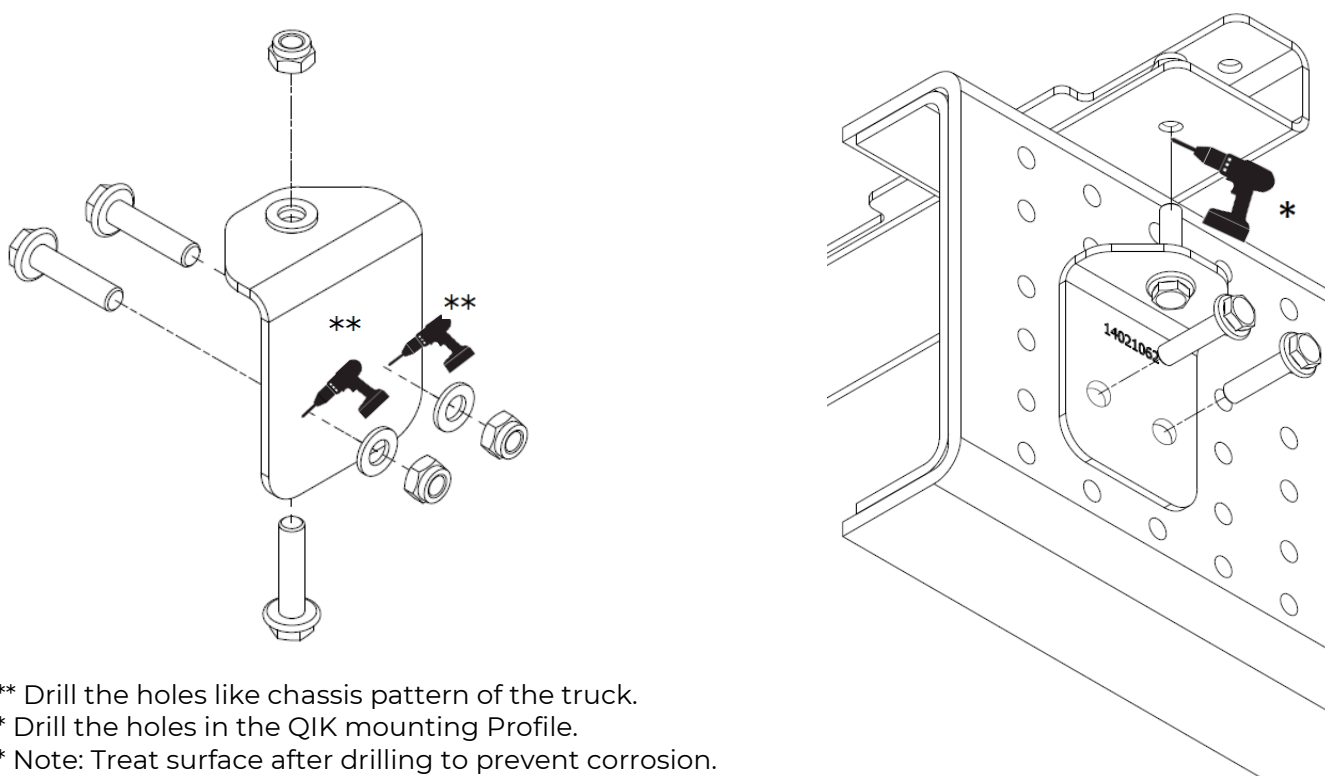


Note: Treat surface after drilling to prevent corrosion.

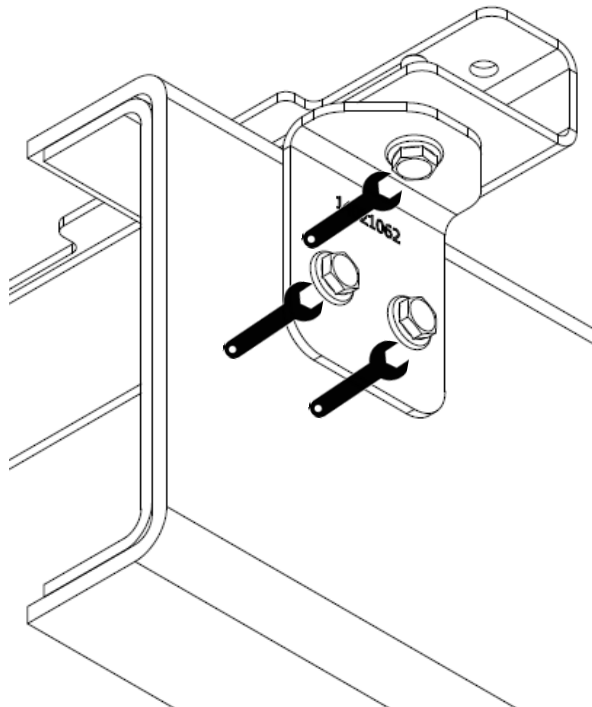
iii. Place all the 4 clamps & tighten the bolts with 50 Nm (36.9 lbf*ft)



iv. Attention: Advised to use as minimum 2x reinforcement kits in case of off-road application



v. Tighten the bolts with 50 Nm (36.9 lbf*ft)

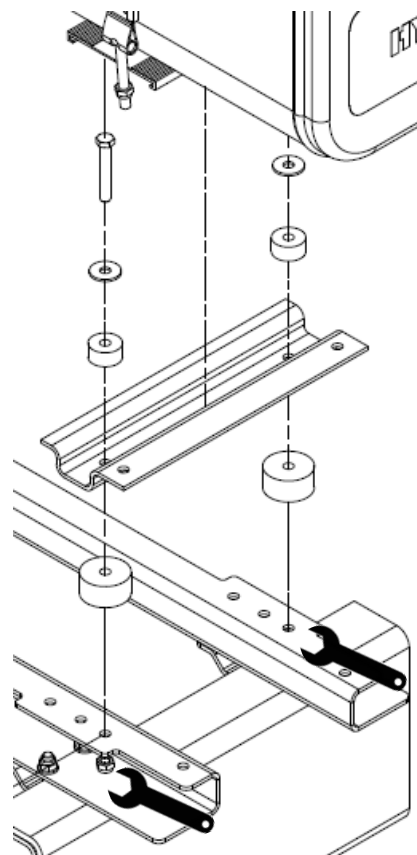
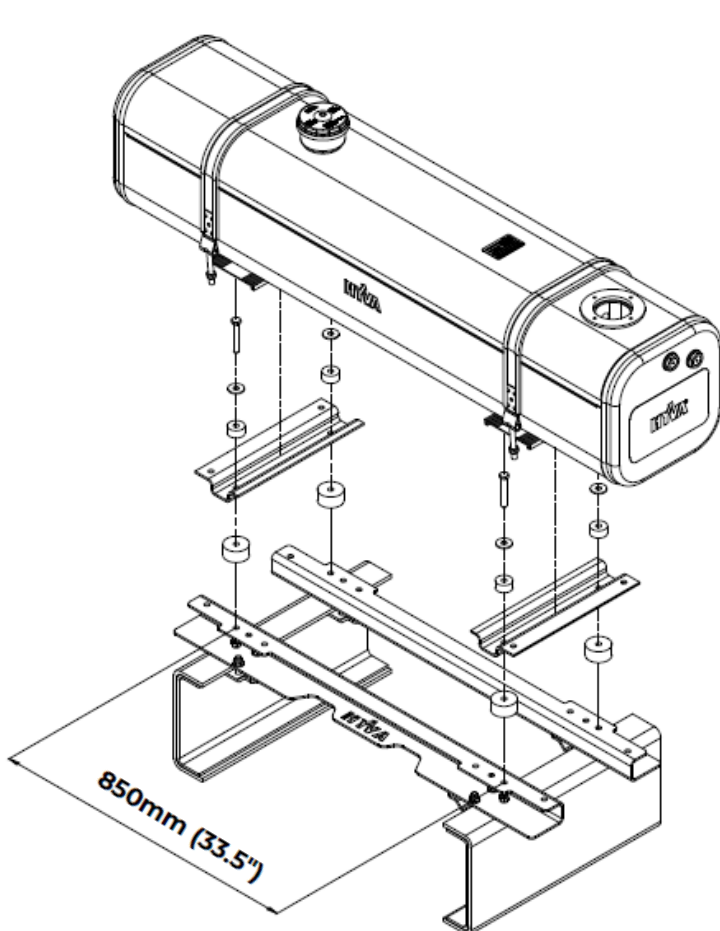


50Nm / 36.9 lbf*ft



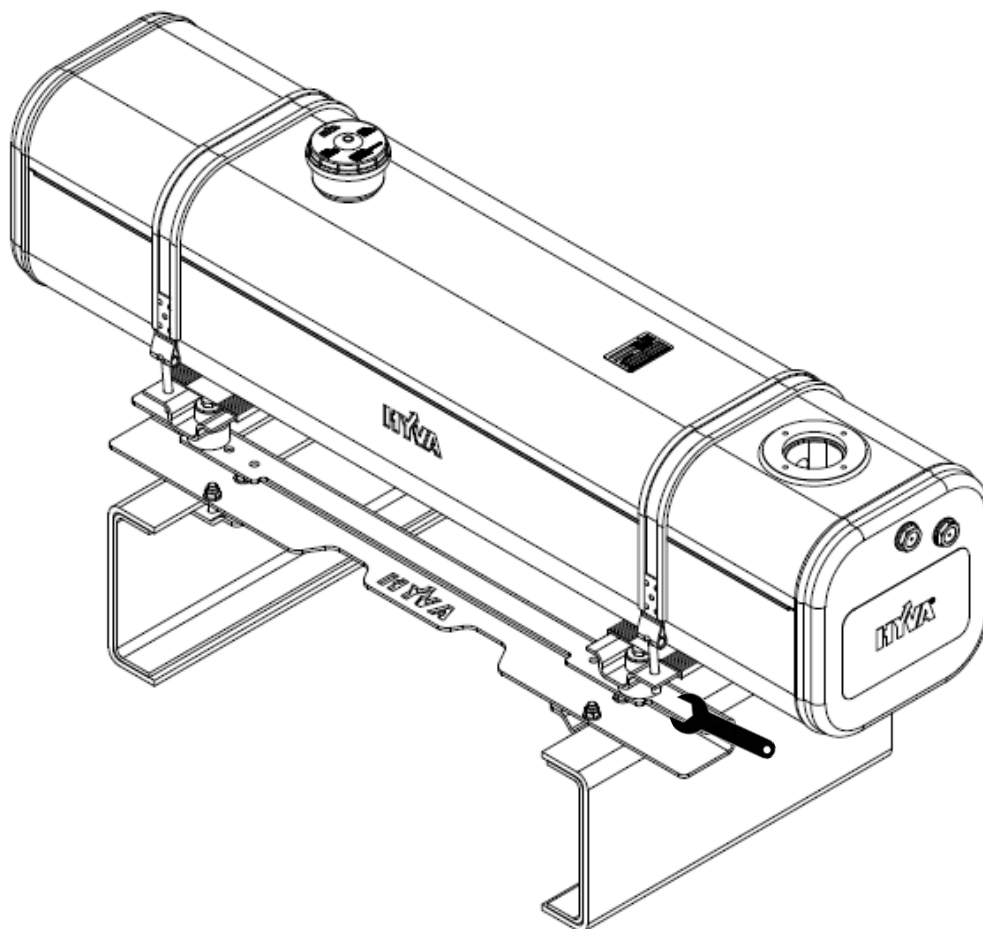
⇒ 1000 km / 600 miles

vi. Mount the vibration damper on the supports & Qik mounting kit



15Nm / 11 lbf*ft

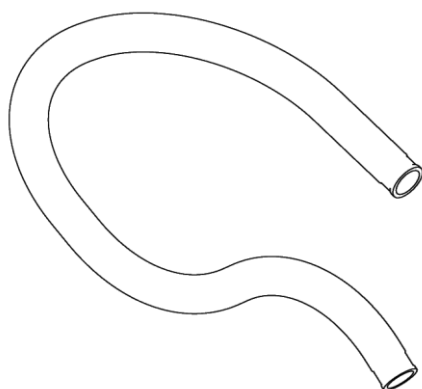
OIL TANK LONG LOW REAR MOUNTED



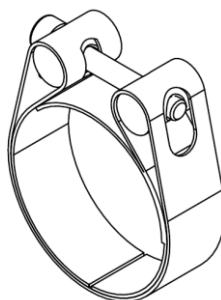
👉 ➡️ 🔧 ➡️ 1000 km / 600 miles

4. SUCTION LINE COMPONENTS ASSEMBLY

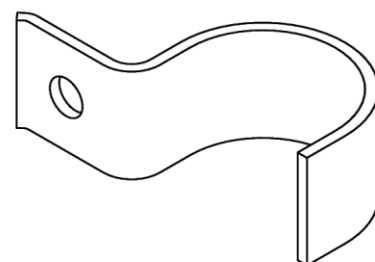
I SUCTION HOSE (14 BAR / 7 BAR - 203 PSI / 102 PSI)



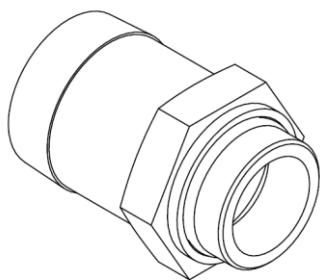
1



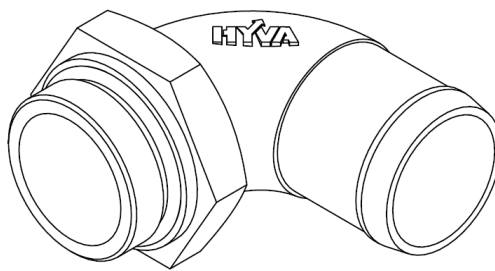
2



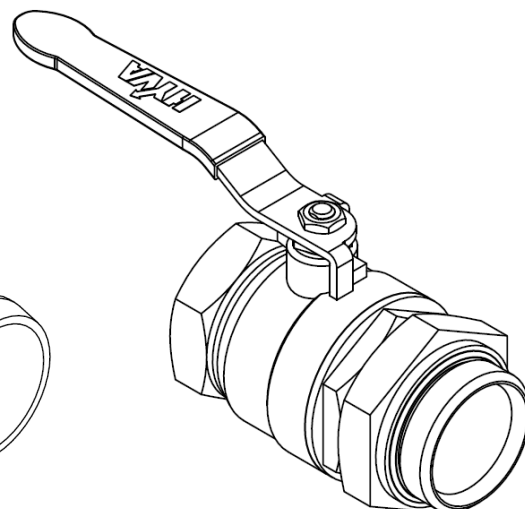
3



4.a



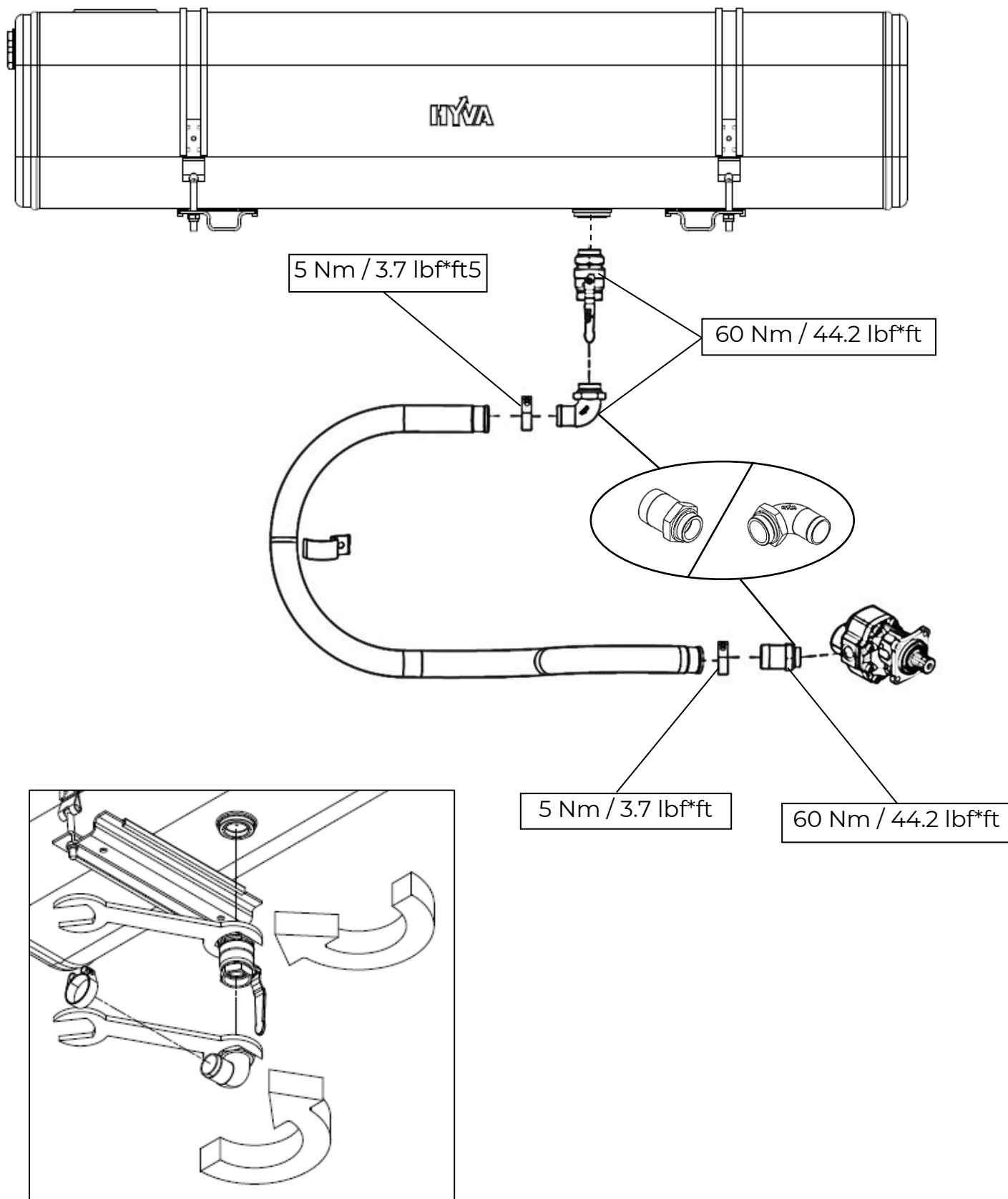
4.a



5

No.	Description	Qty
1	LP hose	1
2	Hose clamp	2
3	Hose clamp chassis	1
4.a	Adapter straight HP	1
4.a	Adapter 90 HP	1
5	Ball valve	1

I SUCTION HOSE



Warning : Use 2 spanners to prevent over torquing in the pump or tank

5. HOSE CONNECTION INSTRUCTION

- All parts should be free from dirt and burrs.
- All lines should be EITHER free OR clamped to prevent unsafe conditions during operation.
- All lines should be fitted without tension or too small bending radius.
- Operating parameters (like pressure, temperature) should be respected.

