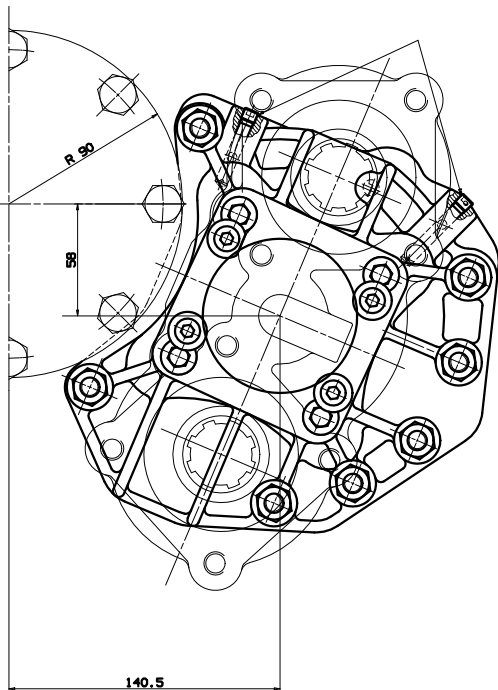


MOUNTING INSTRUCTIONS FOR

PTO ADAPTOR

**MERCEDES G180/G260
KIT 021407004**

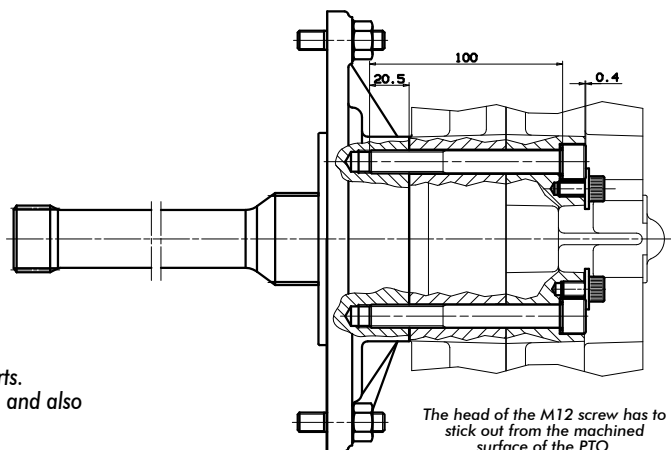
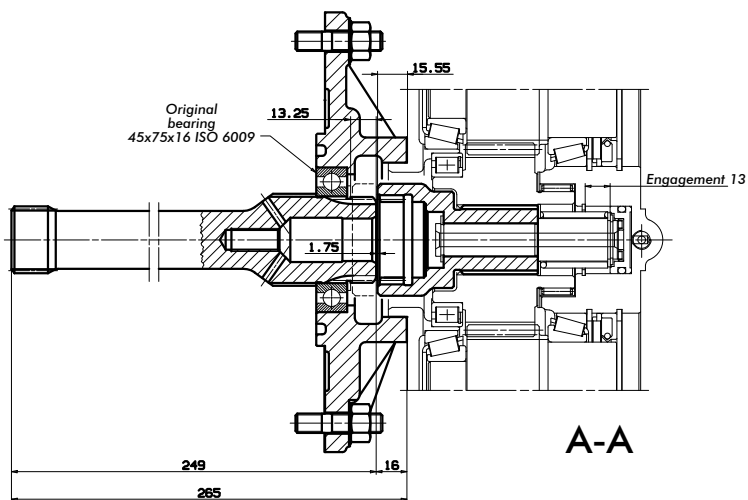
01



PTO FITTED ON MERCEDES GEARBOX
series G180.. G260 (N°Product.
super. at 260764 - after 20-7-91)

N.B. While mounting the PTO on the gearbox please make sure that:

- The 4 hex. Screws M12 do not get stuck at the end of the gearbox thread ports.
- Please add to the 4 screws some drops of sealant MEDIUM type (Loctite 242) and also to the 6 screws tightening the two halves of the PTO.



TIGHTENING TABLE

Thread	(mm)	M8	M10	M12	UNC 3/8	UNC 7/16
Screws - nuts	(Nm)	25	50	80	25	60
Studs	(Nm)	10	20	30	10	20