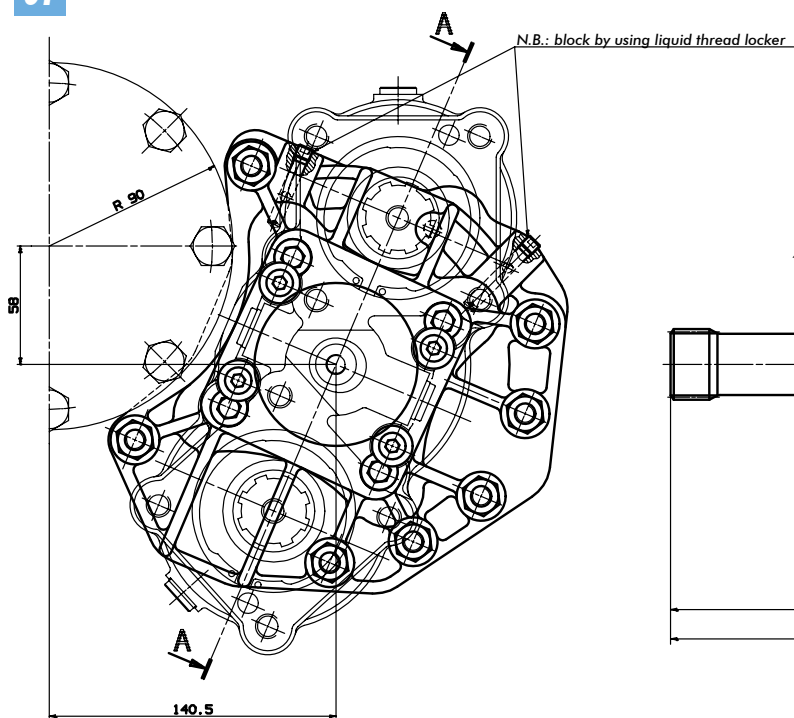


MOUNTING INSTRUCTIONS FOR

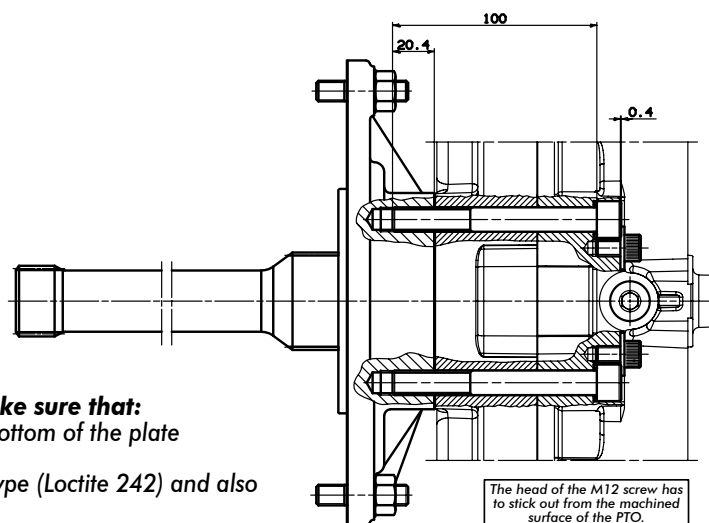
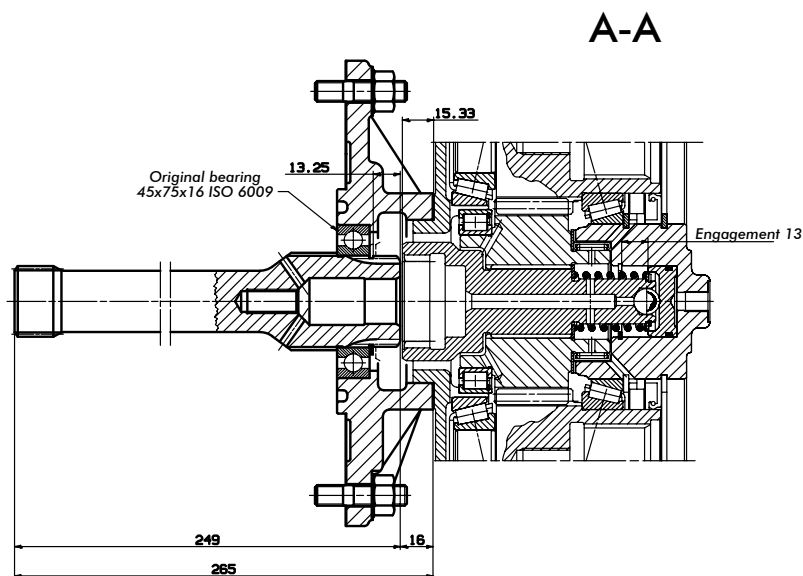
PTO ADAPTOR

**MERCEDES G210/G330
KIT 021407006**

01



**PTO FITTED ON MERCEDES GEARBOX
series G210.. G330**



N.B. While mounting the PTO on the gearbox please make sure that:

- Make sure that the four TCE M12 screws don't block at the bottom of the plate threaded hole but they fix the PTO to the plate itself.
- Please add to the 4 screws some drops of sealant MEDIUM type (Loctite 242) and also to the 6 screws tightening the two halves of the PTO.

TIGHTENING TABLE

Thread	(mm)	M8	M10	M12	UNC 3/8	UNC 7/16
Screws - nuts	(Nm)	25	50	80	25	60
Studs	(Nm)	10	20	30	10	20